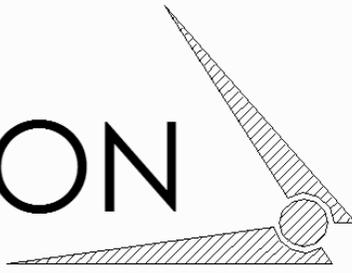


CHAMPION

Hoist and Equipment

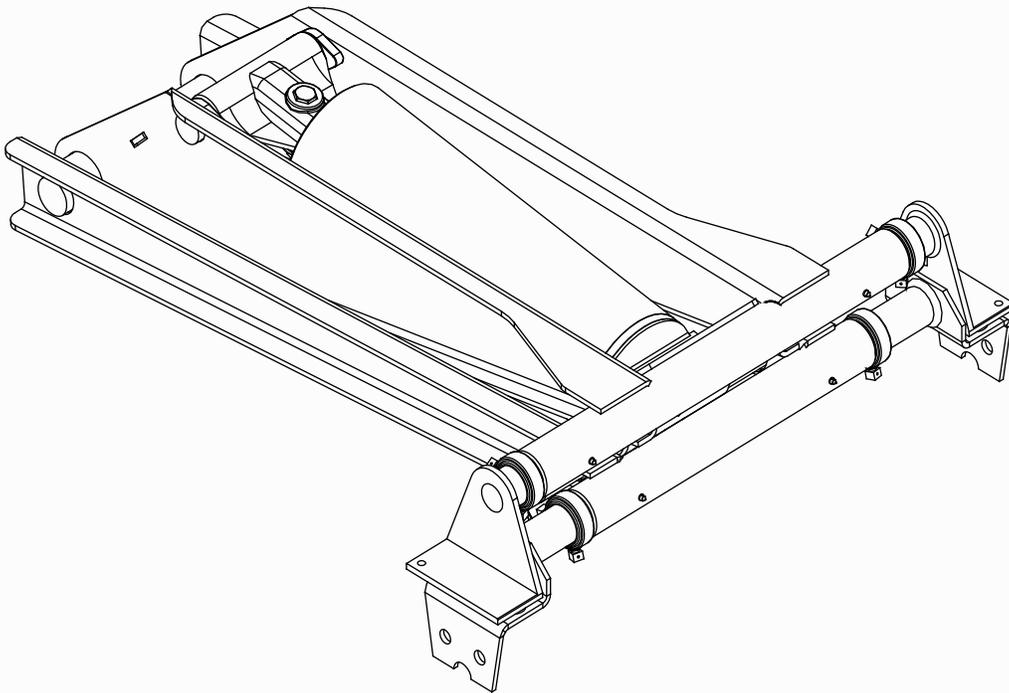


AN AFFILIATE OF



200 CHAMPION DRIVE
DUNN, NC 28334
PHONE: (910) 897-4995
FAX: (910) 897-7306

Traditional Conversion Hoist



Service Manual

Notes

It is recommended that the Owner/Operator record the following information immediately after purchasing, so that when calling for Parts or Service, the information will be readily on hand.

Dump Trailer Body

Model Number _____

Serial Number _____

Subframe Assembly

Model Number _____

Serial Number _____

Hoist Assembly

Model Number _____

Serial Number _____

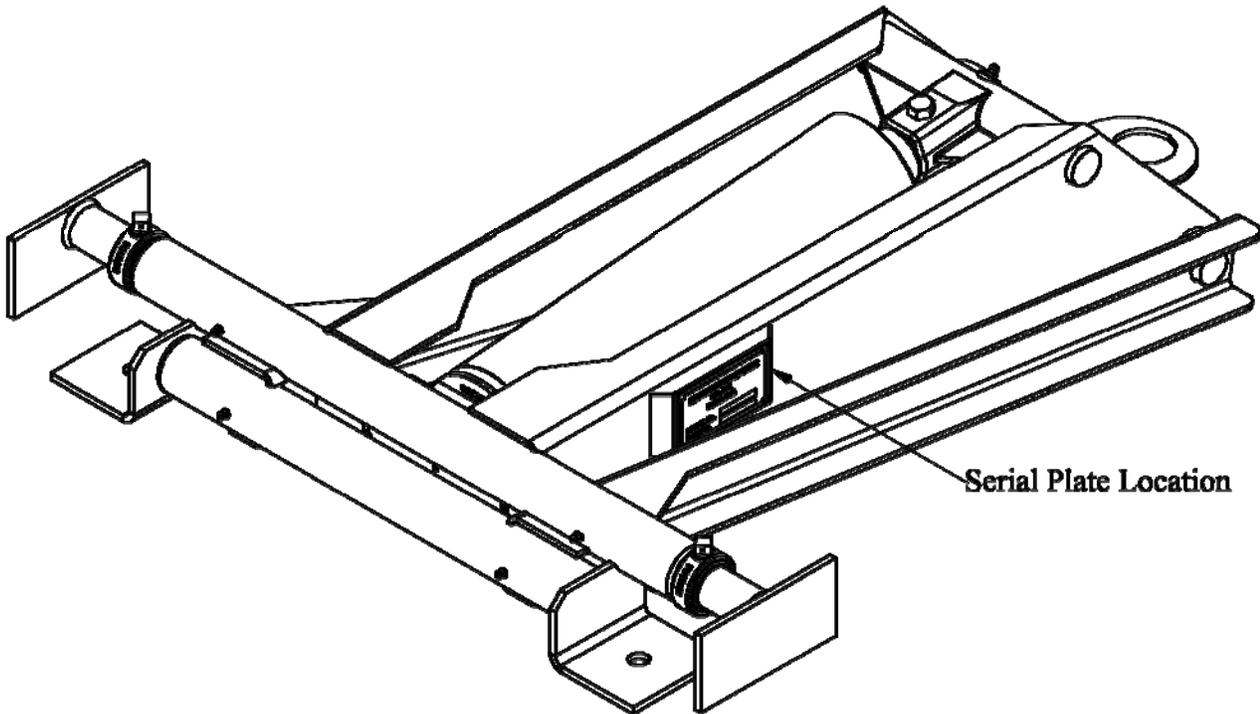
Truck

Year _____

Make _____

Model _____

Truck Number _____



December 2020

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NOTICE: Before operating, maintaining, or repairing the dump body, etc., read this manual completely and refer to it continuously.

Safety Alert Symbols

The terms Danger, Warning, and Caution are used to indicate different levels of potential hazard to equipment and personnel.



Indicates a hazardous situation which, if not avoided, will result in serious injury or death. This signal word is to be limited to the most extreme situations.



Indicates a hazardous situation which, if not avoided, will result in serious injury or death.



Indicates a hazardous situation which, if not avoided, will result in minor injury.



Used to warn of a potential hazard to the equipment.



Safety Decal Locations

Safety Checklists



To prevent possible death or injury to personnel and damage to the equipment, the following checklist is to be performed prior to and during operation of the truck and hoist.

Pre-Operation Checklist

- Prior to initial operation of truck and hoist read this manual completely and refer to it continuously.
- Prior to operation of hoist, read and understand all safety symbols, (cautions, warnings, and dangers) in this manual, identify them on the truck and hoist, and follow their instructions carefully. If any safety symbols are missing or incomplete on the subframe, hoist, or dump body, order them from Godwin Manufacturing.
- Do not allow unauthorized personnel to operate this equipment.
- Do not allow personnel to ride in or on the truck body.
- Do not operate a loaded truck on unlevel or soft surfaces.
- Prior to operation of hoist inspect to ensure that the safety props, pump/valve guard, and PTO shaft guards are in place and in good working order.
- Disengage the PTO drive prior to operating the truck. Moderately high PTO speeds will damage the pump and sustained high PTO speeds may cause the hydraulic oil temperature to rise high enough to damage the pump.

Operational Checklist

- Before loading the truck make sure that the load does not exceed the Gross Vehicle Weight (GVW) rating of vehicle or the hoist's rated lifting capacity.
- Always load the dump body evenly from side-to-side and from front-to-rear.
- Prior to operating the hoist ensure the area is clear of personnel and equipment.
- Do not allow hoist controls and the area around them to become cluttered with tools, etc.
- Do not operate the hoist under power lines.
- Do not raise the hoist when truck is in motion.
- Do not move the truck with the hoist raised.
- Always release tailgate latching controls prior to lifting the dump body.
- Always operate the hoist controls from inside the truck cab.
- Do not go underneath a loaded and raised truck body under ANY circumstances.
- Do not go underneath a truck with the engine running.
- Do not go underneath an unloaded raised truck body unless the safety props are properly installed.
- Do not leave truck unattended with truck body raised.

Post-Operation Checklist

- Do not use hands or other body parts to check for hydraulic leaks.
- Follow all Federal, State, and Local regulations pertaining to this equipment.
- Keep all equipment properly maintained and serviced.

Periodic Inspections

The following checklist is to be followed prior to operating and while operating the truck and hoist:

Daily Inspection (Before Operating)

- Check hydraulic oil level and add more to the reservoir as needed
 - For PTO driven pumps use HD 32 hydraulic oil
 - For electric driven pumps use Dextron ATF automatic transmission fluid ONLY!
- Check for any fluid leaks under truck and hoist
- Make sure all components are securely fastened, such as frame/pump guard, tool box is closed, hydraulic hoses for spreader/plow properly stowed, etc.
- Check all lighting to be sure it is functioning properly
- Check lighting on any towed equipment
- Inspect hitch if towed equipment is attached and be sure safety chains are fastened
- Test hydraulic functions and observe for proper operations
- Check tire pressure per markings on the tires

Weekly Inspection

- Perform all of the above checks
- Inspect all mechanical functions, i.e., hoist pivots, rear hinge pivots, single hitch, etc. Be sure they have been properly lubricated and show no signs of stress
- Test low oil shutdown system to be sure it is operating properly

Bi-Monthly Inspection

- Lubricate all hoist pivot points and rear hinge assemblies with chassis grease (See MP50077)
- Lubricate pintle hitch with chassis grease

Six Months to One Year (*Depending upon usage*)

- Change hydraulic oil filter (First change should be done after 50 hours of operation)
- Inspect suction strainer in oil tank
- Check hydraulic oil for contamination, discoloration, signs of wear, etc.

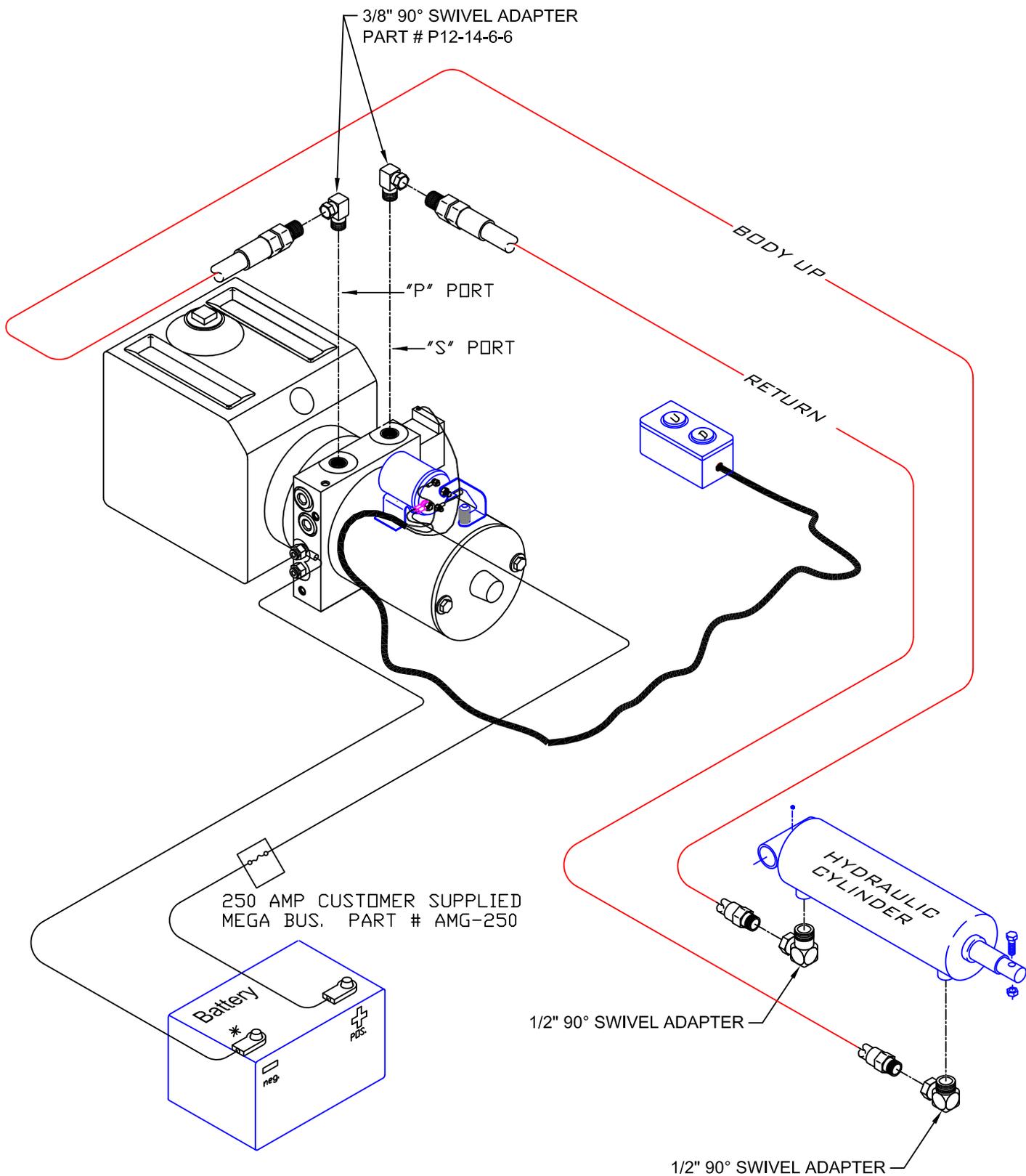
Scissor Hoist Pressure Caution



The chart below provides hoist/hydraulic system specification for all 4", 5" and 6" cylinder units whether used as single cylinder hoist or twin cylinder hoist system applications. The hoist cylinders are designed to operate as single or double acting hydraulic systems.

Single Cylinder Hoist Systems			
Hoist Cylinder Model	GPM Flow (Maximum)	Body Up Pressure	Body Down Pressure
412T, 415T/515T/615T 520T/620T, 628T 412TRK, 415TRK/515TRK/615TRK 415LP/515LP/615LP 615HDLP, 620HDLP 628LP,	8 gallon/minute(max.)	3200 psi Single or Double Acting	0 psi - Single Acting 750 psi - Double Acting

Twin Cylinder Hoist Systems			
Hoist Cylinder Model	GPM Flow (Maximum)	Body Up Pressure	Body Down Pressure
5520T/6620T 6615LP, 5520LP/6620LP 5530LP/6630LP	12 gallon/minute(max.)	3200 psi Single or Double Acting	0 psi - Single Acting 750 psi - Double Acting



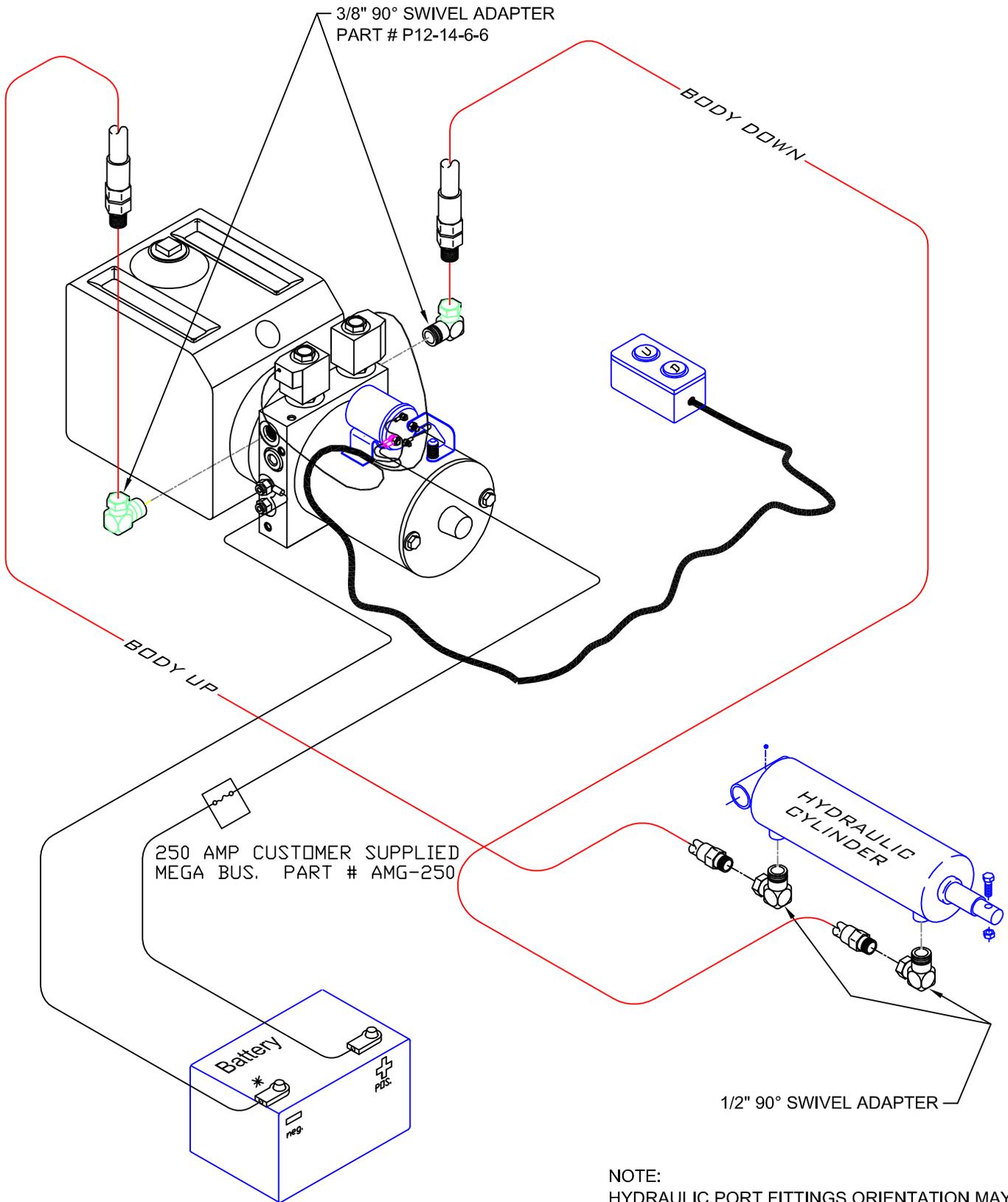
NOTE: Ground Wire is to be ground to valve body.
DO NOT GROUND TO CHASSIS!!

NOTE:
HYDRAULIC PORT FITTINGS ORIENTATION MAY
VARY DEPENDING ON CHASSIS TYPE.

HYDRAULIC PLUMB DIAGRAM
SINGLE ACTING ELECTRIC PUMP

GODWIN MFG. CO., INC.
DUNN, NORTH CAROLINA

PD40048



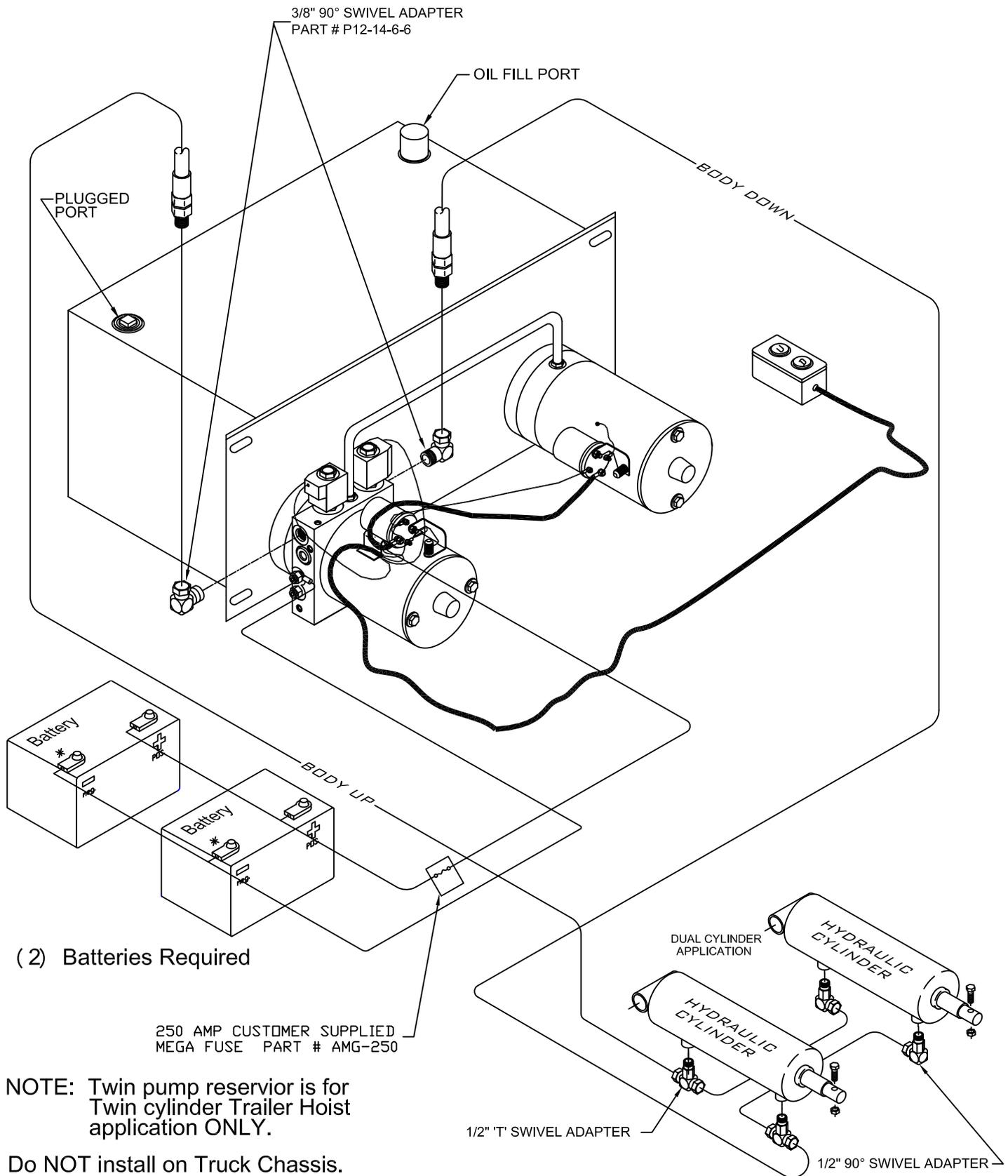
NOTE: Ground Wire is to be ground to valve body.
DO NOT GROUND TO CHASSIS!!

NOTE:
HYDRAULIC PORT FITTINGS ORIENTATION MAY
VARY DEPENDING ON CHASSIS TYPE.

HYDRAULIC PLUMB DIAGRAM
DOUBLE ACTING ELECTRIC PUMP

GODWIN MFG. CO., INC.
DUNN, NORTH CAROLINA

PD40045



(2) Batteries Required

250 AMP CUSTOMER SUPPLIED
MEGA FUSE PART # AMG-250

NOTE: Twin pump reservoir is for
Twin cylinder Trailer Hoist
application ONLY.

Do NOT install on Truck Chassis.

NOTE: Ground Wire is to be ground to valve body.
DO NOT GROUND TO CHASSIS!!

NOTE:
HYDRAULIC PORT FITTING ORIENTATION MAY
VARY DEPENDING ON CHASSIS TYPE.

HYDRAULIC PLUMB DIAGRAM DOUBLE ACTING ELECTRIC PUMP	
GODWIN MFG. CO., INC. DUNN, NORTH CAROLINA	PD40079

Electric Pump Priming Procedure

Single acting (M-3519) or Double acting (M-3551)

- A. Be sure hoist and electric pump are completely installed and ready to safely operate. Fill electric pump reservoir with Automatic Transmission Oil to within 1 inch of top.
- B. Power the hoist up using the white button the push button controller.

NOTE: If hoist does not start to raise within 10 seconds, stop and check that the hydraulic lines are correctly installed. See below:

- | | |
|--------------------------------------|--|
| Monarch 3551 (double acting, yellow) | “C1” port = hoist raise (white button) = 3200 PSI. |
| | “C2” port = hoist lower (black button) = 800 PSI. |
| Monarch 3519 (single acting, orange) | “P” port = hoist raise (white button) = 3200 PSI. |
| | “S” port = lower/vent to res (black button) = 0 PSI. |

NOTICE To prevent damage to the equipment, Do not allow the hydraulic reservoir to run out of hydraulic, Automatic Transmission Oil. Always maintain at least half a tank of oil.

- C. When powering the hoist up the first time, it is imperative that the reservoir NOT run out of oil. Maintain a half tank of oil on the first lift by stopping and filling as needed.
- D. Check for leaks during lifting operations and check for obstructions.
- E. For double acting pump only- Lower the hoist by pressing the black button.
Note: Lower the hoist 1/3 and stop for 20 seconds, repeat two more times until hoist is fully lowered. Once the hoist has fully lowered CONTINUE to hold the black button until the oil in the reservoir stops moving (turbulence), about 20 seconds. The turbulence in the reservoir during this crucial step is filling the top side (or down side) of the cylinder. This typically has to be done only upon the initial installation or when the unit has run low in oil and is being refilled.
- F. After steps A through E have been done, fill the reservoir as needed to maintain $\frac{2}{3}$ to $\frac{3}{4}$ full with the bed down.

Helpful Hints:

1. Perform the above priming steps no more than twice in 30 minutes due to oil aerating.
2. If the reservoir overflows when lowering, the following could cause overflowing.
 - (a) Aerated oil
 - (b) “Hoist lower” line too small or obstructed
 - (c) Wrong ports used on pump
 - (d) Extremely cold conditions.
3. Make sure the customer understands that the electric power unit (used when necessary) has the same lifting capacity but will be slower than a PTO driven unit.
4. Do not operate pump more than two minutes at a time or without truck engine running so as to keep a charge in battery.

Electric Pump Troubleshooting Procedure Single acting (M-3519) or Double acting (M-3551)

Electric pump solenoid does not click:

A. Bad hot (+) or ground (-) cables(s) from battery to pump. Be sure to use both cables and connect directly to the battery. Install a 250 amp mega fuse at the positive battery connection.

NOTE: On newer trucks, the ground cable from battery to chassis is too small to carry the load of the electric pump unit. Two individual positive and ground cables from battery to electric pump unit are needed to correct for the higher current draw.

B. Check for 12 volt signal at small post of solenoid when pressing the up button on the control. If voltage is below 12 volts it may be an alternator or battery issue. If no voltage, it may be the switch or a broken or corroded wire.

Electric pump Solenoid clicks but motor does not operate:

A. Check battery connection between solenoid and motor

B. Contacts in solenoid could be burned. (Check this by shorting the two large posts on the solenoid, if motor turns replace solenoid assembly)

C. Bad motor

D. Seized pump

Motor/pump turns but hoist will not work:

A. Check for 12 volts at valve coil(s). Could be bad switch or broken wire.

B. Are coils magnetized when button is pressed? Could be bad coil or connector.

C. Cartridge stem could be bent. Lower bed completely, remove cartridge, and roll it on a table to check for alignment.

D. Check pump unit pressure. Up pressure should be 3200 PSI and down (on double acting units) should be 800 PSI.

Hoist stuck in Up position, will not come down:

A. Check for 12 volts at down coil.

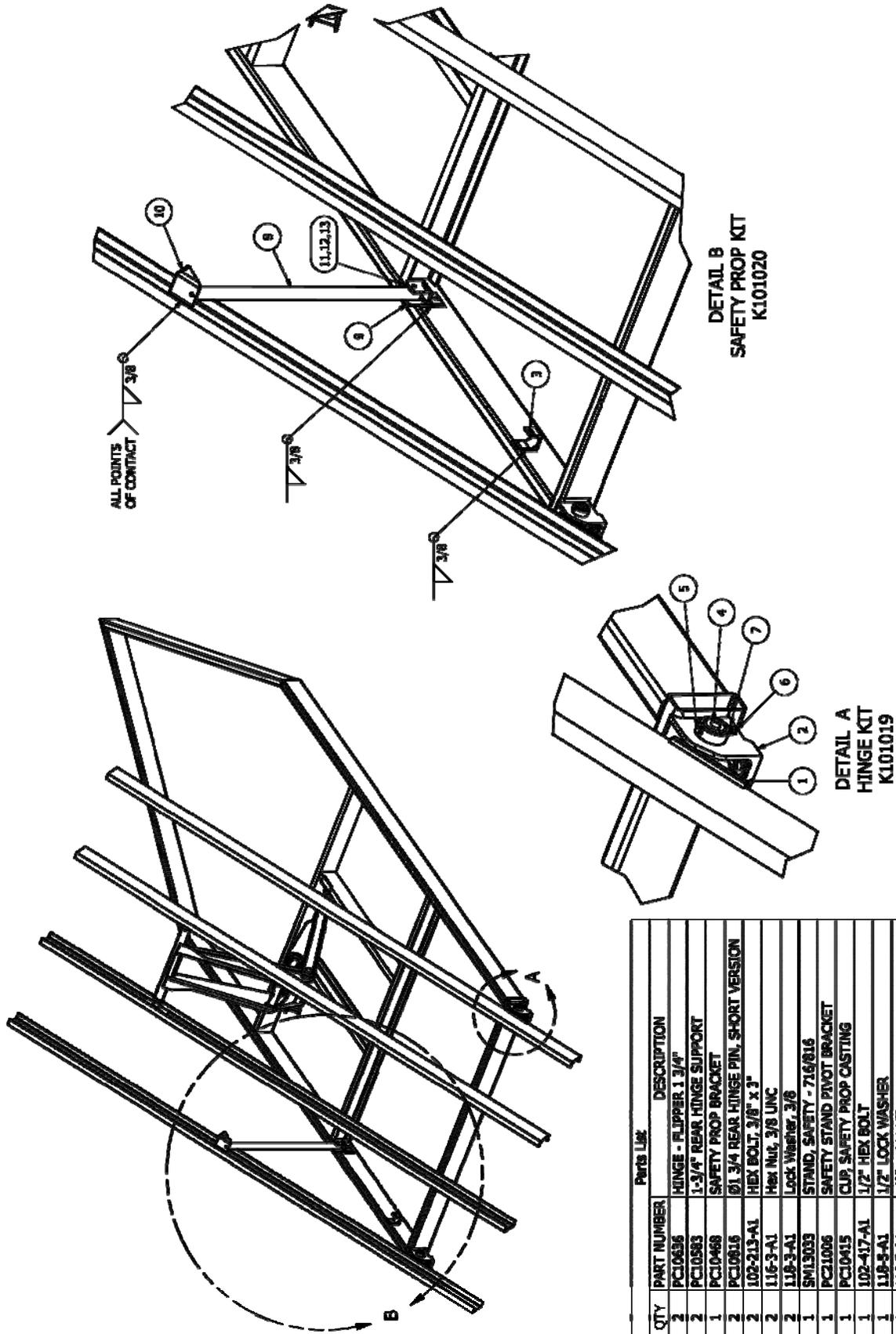
B. Check for bent stem on down cartridge. Call for service technician.

DO NOT ATTEMPT TO REPAIR!



A hoist that is stuck in the up position is an extremely dangerous situation and must be handled with great care. DO NOT ATTEMPT TO REPAIR! Contact a service technician.

Trailer Hoist Safety Prop and Hinge Hardware



ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	PCI0636	HINGE - FLIPPER 1 3/4"
2	2	PCI0583	1-3/4" REAR HINGE SUPPORT
3	1	PCI0468	SAFETY PROP BRACKET
4	2	PCI0816	Ø1. 3/4 REAR HINGE PIN, SHORT VERSION
5	2	102-219-A1	HEX BOLT, 3/8" x 3"
6	2	116-3-A1	Hex Nut, 3/8 UNC
7	2	118-3-A1	Lock Washer, 3/8
8	1	SM13033	STAND, SAFETY - 718/816
9	1	PCI1006	SAFETY STAND PIVOT BRACKET
10	1	PCI0415	CLIP SAFETY PROP CASTING
11	1	102-417-A1	1/2" HEX BOLT
12	1	118-5-A1	1/2" LOCK WASHER
13	1	116-5-A1	1/2" HEX NUT

Safety Prop Installation

Federal Regulation 1926.601, paragraph 10, requires the use of a Safety Prop (Safety Strut or Body Prop) on Dump Trucks and Dumping Trailers.



- Do not place any personal body parts between the trailer chassis and the moving parts of the hoist and dump body.
- Do not use the safety prop when the dump body is loaded.
- Do not use damaged, bent, or loose safety props. Replace if damaged or bent and tighten all loose bolts.
- Read and understand the safety labels accompanying the safety prop. If label is damaged or missing, replace with a new label.

Safety Prop Information

1. Safety prop is not designed to be used when the dump body is loaded. It is designed to be used only when the body is empty and needs cleaning, inspecting, or maintenance.
2. Godwin hoists are equipped with a single safety prop for dump bodies below 13 feet in length, and two safety props for dump bodies above 13 feet in length.
3. To prevent damage to safety prop and other equipment, keep safety prop stowed in prop mounting bracket when not in use.

Using the Safety Prop

1. Use the hoist controls to raise the dump body high enough to stand the safety prop up.
2. Align the safety prop with the safety cup and slowly lower the dump body down onto the safety prop.
3. When the safety prop is no longer required. Use the hoist controls to raise the dump body high enough to clear the safety prop and lower the safety prop down into a safe position.

Safety Prop & Cup Installation

Note: The following instructions are for single safety prop trailers. Extra care must be taken when locating dual safety props to prevent drilling into a hydraulic hose or an electrical wire.

1. Use the hoist to raise the dump body high enough to allow for measurement of correct alignment of safety prop and cup. Leave body raised until installation is complete.

Note: The safety prop cup must be located on a dump body cross channel. This means that the cup will be tucked up inside of the dump body so that it can be welded to the cross channel, and the floor of the body.

Note: When correctly installed the safety prop will angle slightly (80°) towards the rear of the trailer. Put another way, 90° is perpendicular (vertical) to the trailer frame therefore 80° is 10° off of vertical. This will prevent the safety prop from slipping out of the safety cup.

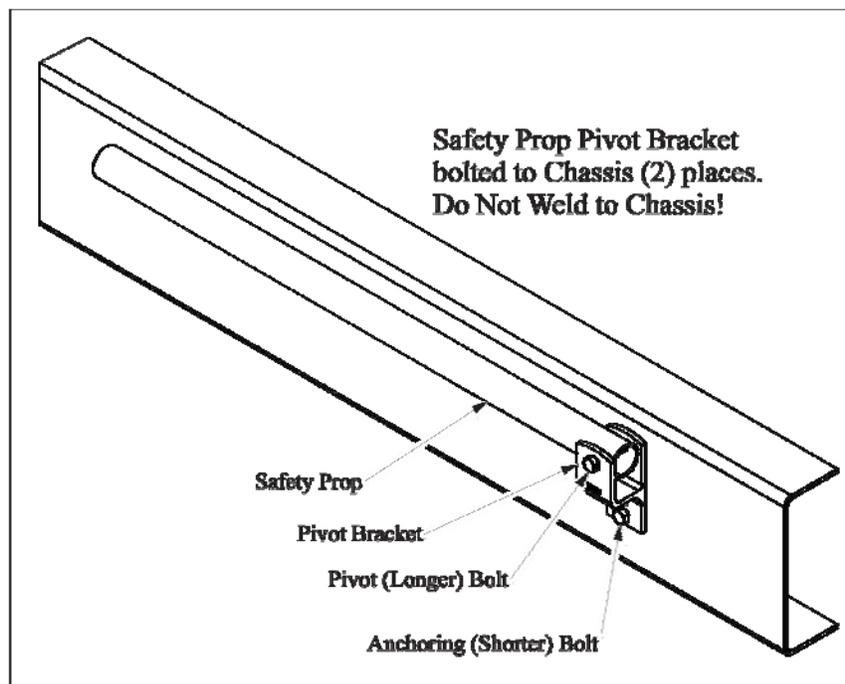
2. Assemble the safety prop and pivot bracket by inserting a $\frac{1}{2}$ inch bolt through the bracket and the prop. Secure it lightly with a nut.
3. Align the pivot bracket even with the top of the trailer chassis and tip the safety prop 80° towards the rear of the trailer. Slide the bracket and prop assembly along the chassis until the location of the safety cup is determined.

NOTICE Prior to locating the safety cup & prop carefully inspect the area for any wiring or hydraulic hoses. Pay particular attention to the inside of the chassis where the two holes for the pivot bracket will be drilled. It may be necessary to temporarily move any wiring or hoses out of the way when drilling the two holes.

Safety Prop Instructions (continued)

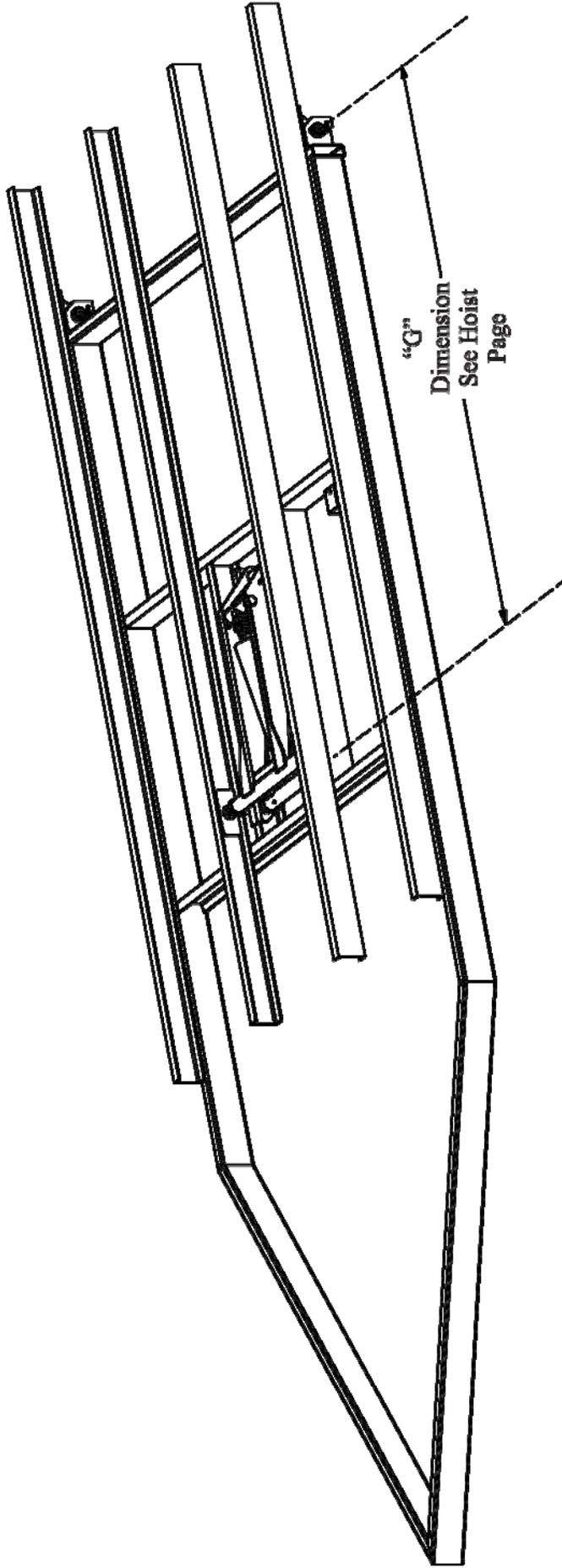
Safety Prop & Cup Installation (continued)

4. Mount the safety cup to the cross member, and underside of the floor. Secure it with a C-clamp and weld all contact points with 3/8 inch bead.
5. Place the end of the safety prop in the newly mounted safety cup (at the 80° angle) and mark the location for the holes to be drilled into the truck chassis.
6. Disassemble the Safety Prop and Pivot Bracket by removing the 1/2 inch bolt holding the bracket and the prop together.
7. Align the pivot bracket to the mark on the chassis and remark the holes.
8. Remove the pivot bracket and drill the two holes. (refer to notice above)
9. Mount the Pivot Bracket to the chassis with the lower bolt and assemble the safety prop to the pivot Bracket and chassis using the longer bolt.
10. Tighten the lower (shorter) bolt firmly to the chassis and tighten the upper (longer) bolt enough to allow the Safety Prop to move back and forth, with effort.
11. Align the Safety Prop with the Safety Cup and rest the body on the Safety Prop and test for stability. (the safety prop should not move and should stay in the safety cup.)
12. Lift body off of safety prop and check tightness of bolts.
13. Lower safety prop forward alongside the chassis and lower body fully.



Safety Prop Installation

Hoist Location on Trailer & "G" Dimension Measurements



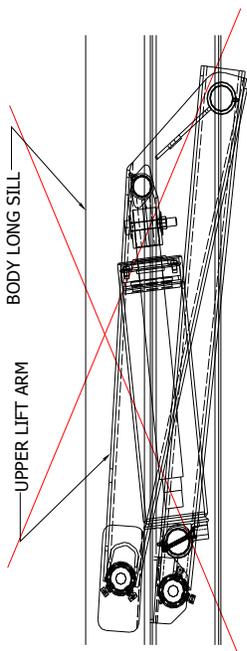
Trailer Hoist Statistics				
Trailer Hoist Models	Body Length (Feet)	Over Hang (Inches)	"G" Dimension (Inches)	
			45° Dump Angle	50° Dump Angle
CS412T	8 to 12	0 to 24	62.5"	56.5"
CS415T	9 to 12	0 to 24	76"	69"
CS515T	10 to 14	0 to 24	76"	69"
CS615T	10 to 16	0 to 24	76"	69"
CS520T	10 to 16	0 to 24	105.5"	95.5"
CS620T	12 to 16	0 to 24	105.5"	95.5"
CS628T	13 to 18	0 to 24	132"	119.5"
CS5520T	13 to 18	0 to 24	105.5"	95.5"
CS6620T	13 to 18	0 to 24	105.5"	95.5"

Removing Slack from Hoist and Rear Hinge

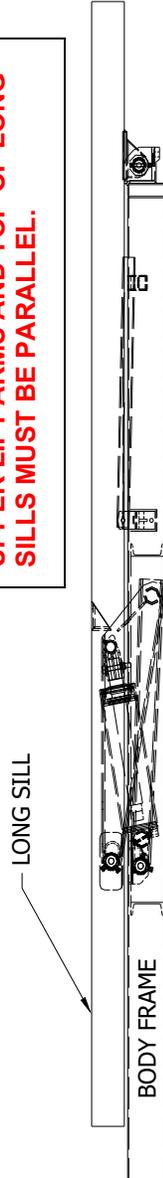
IMPORTANT!

SLACK MUST BE REMOVED FROM HOIST AND REAR HINGE DURING INSTALLATION.

INCORRECT INSTALLATION



UPPER LIFT ARMS AND TOP OF LONG SILLS MUST BE PARALLEL.



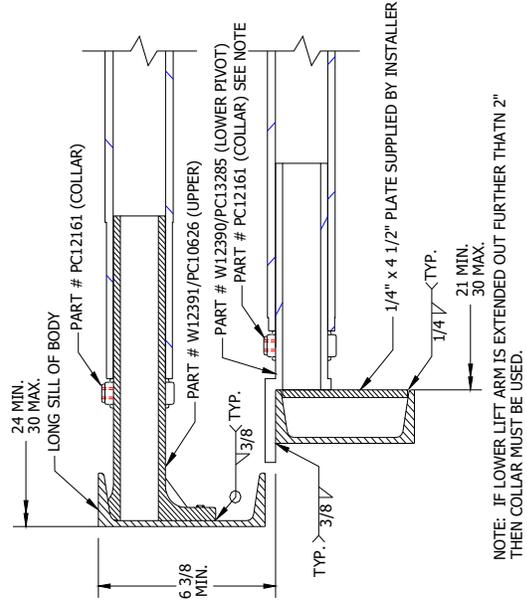
NOTE: Make sure to grease all Lubrication Fittings before operating.
Refer to Hoist illustrations for fitting locations

Procedure Steps: (Refer to Illustration Left)

Using the Hoist Power, Raise the Body approximately 1-1/2", as measured from the end of bed.
Weld Lift Arms to Long Sills using 3/8" continuous Fillet Weld. (See Below)
Make sure Hoist is Centered within the Rails and secure in place with collars.

Failure to perform this procedure as specified could cause Hoist Failure and therefore VOIDS Associated Warranty.

CAUTION



NOTE: IF LOWER LIFT ARM IS EXTENDED OUT FURTHER THAN 2" THEN COLLAR MUST BE USED.

Hoist and Dump Body Installation Procedure for Trailers

Measuring the Trailer and Dump Body for correct installation

Determine Rear Hinge Location and Install Hinge

Note: The following instructions are based on the assumption that care has been taken to properly match the and dump body in length, width, and height. Care must also be taken to properly match the weights of the dump dump body and hoist to the trailer so as not to exceed the Gross Vehicle Weight Requirement (GVWR) of the trailer when fully loaded.

1. Prior to measuring the trailer for hoist and dump body installation, determine if the trailer has any obstructions on the tongue of the trailer that could interfere with the operation of the dump body.
2. Measure 3 inches from the rear of the obstruction towards the rear of the trailer along the top of the trailer chassis and mark the distance with a marker or a piece of brightly colored tape.
3. Measure and record the distance from the 3 inch mark to the end of the trailer chassis.
4. Measure and record the length of the Long Sills on the bottom of the dump body.

Note: The difference in these two lengths will determine how much overhang is needed and/or how much must be removed from the rear of the trailer chassis.

5. Once the correct distance is determined, cut a notch into the ends of the chassis rails to accommodate the Rear Hinge Flipper Assembly and remove any excess rails.
6. Align the Rear Hinge Flipper Assembly in the notches and install it with a 1/2 inch continuous fillet weld on all contacting surfaces between the chassis rails and the rear hinge flipper assembly.

Install Hoist Assembly

Determine Hoist Location and Install Hoist

1. Using an appropriate lifting device, i.e., overhead crane, place the hoist on the chassis and check approximate location on dump body for dump body Crossmember interference. The hoist may be repositioned slightly fore or aft to relieve any interference with trailer components.
2. The hoist must be located as near to the center of the trailer and the dump body as possible.
3. Locate and mark centerline for rear hinge pivot.
4. Based on the hoist model, select the "G" dimension from the table associated with the hoist.
5. Mark the centerline of the lower mounting bracket on the hoist assembly. (This distance must equal the "G" dimension of the hoist. Refer to figure on page 14.)
6. After successful hoist location, drill trailer chassis and mount the lower mounting brackets, to the chassis using approved hardware.
7. Upper Lift Arms of hoist must be parallel with the top of the Chassis Rails and therefore the long sills of the body. (Refer to figure "Removing Slack from Hoist and Rear Hinge" above.)
8. Connect hydraulic lines to the hoist and use controls to raise and lower the hoist to test operation.

Install Dump Body

 **DANGER** Dump Bodies are very heavy! Be careful when lifting or moving.

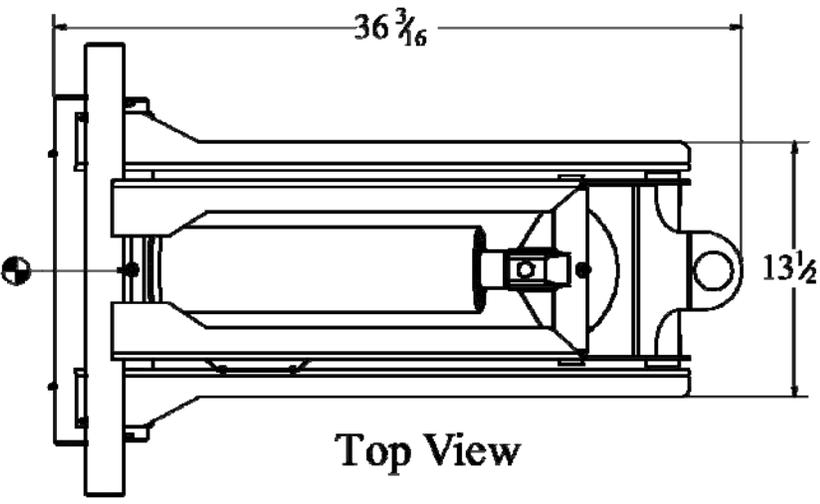
Determine Body Location and Install Body

1. Using a lifting device like an overhead crane, place the body on the chassis and check for correct alignment with chassis. Be sure that the body is aligned with the measurements in the steps above.
2. Weld Rear Hinge Flippers to the dump body with a 1/2 inch continuous fillet weld.
3. Using the hoist controls, raise the body 1-1/2" as measured from the front end of the body.
4. Weld Lift Arms to the Long Sills of the body using a 3/8" continuous fillet weld.
5. Using the hoist controls, raise the body high enough to engage the Safety Prop.
6. Inspect all welds and check operation of Hoist and Body.
7. Allow welds to cool and grease all Pivot Points and grease fittings with EP-2 chassis grease. (Refer to Hoist Dimensions, Capacities, & Parts pages of Hoist for grease fitting locations.)

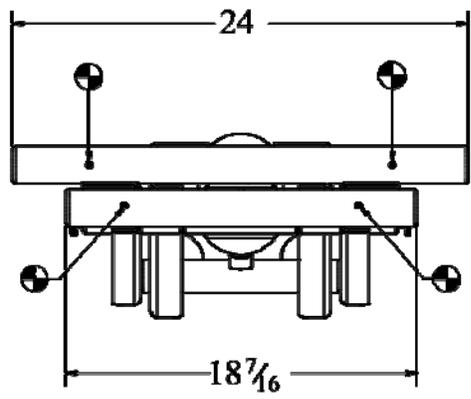
CS412T Capacities

CS412T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg.(62.5 Inches)	50 Deg. (56.5 Inches)
8	0	5.70	5.20
8	12	7.70	6.90
8	18	9.20	8.30
8	24	11.50	10.40
9	0	5.10	4.60
9	12	6.60	5.90
9	18	7.70	6.90
9	24	9.20	8.30
10	0	4.60	4.20
10	12	5.70	5.20
10	18	6.60	5.90
10	24	7.70	6.90
11	0	4.20	3.80
11	12	5.10	4.60
11	18	5.70	5.20
11	24	6.60	5.90
12	0	3.80	3.50
12	12	4.60	4.20
12	18	5.10	4.60
12	24	5.70	5.20

CS412T Dimensions



Top View

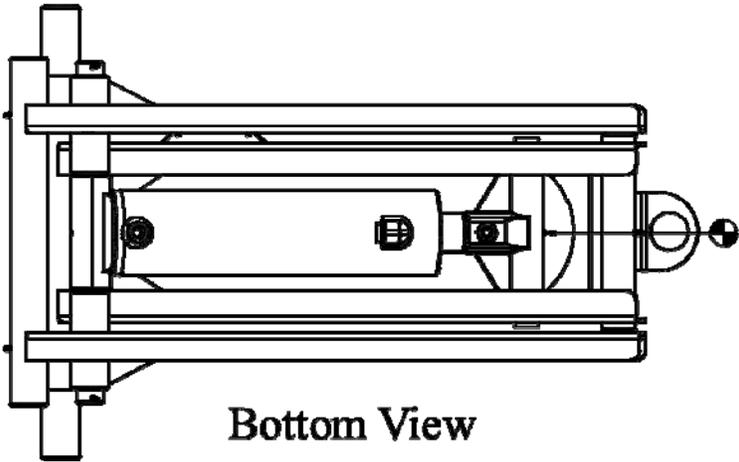


Front View

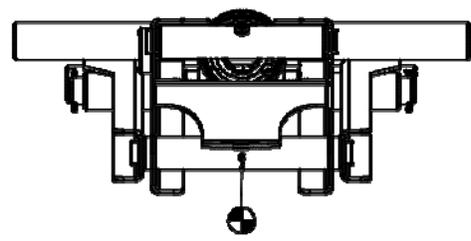


Side View

 Grease Fitting Locations

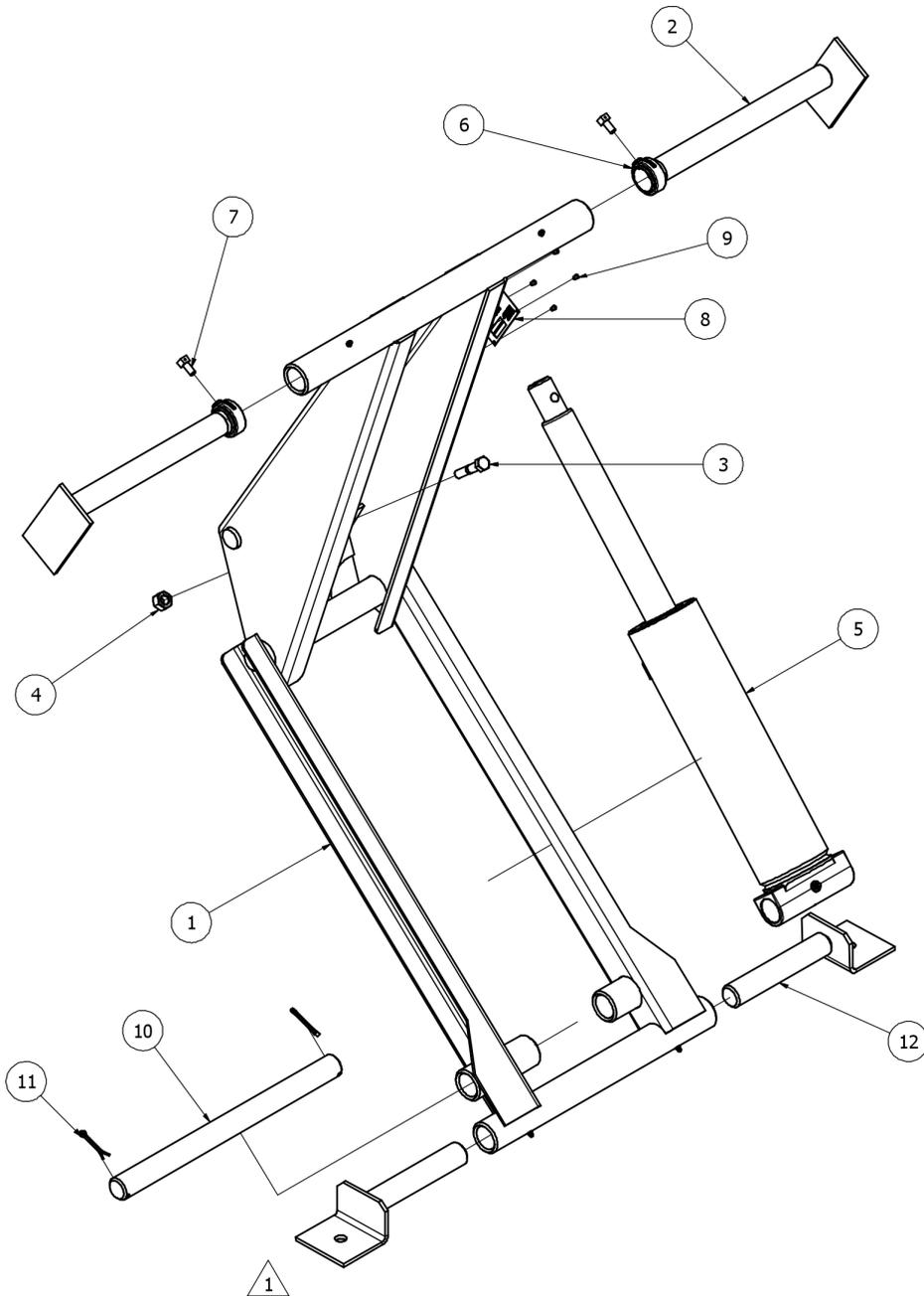


Bottom View



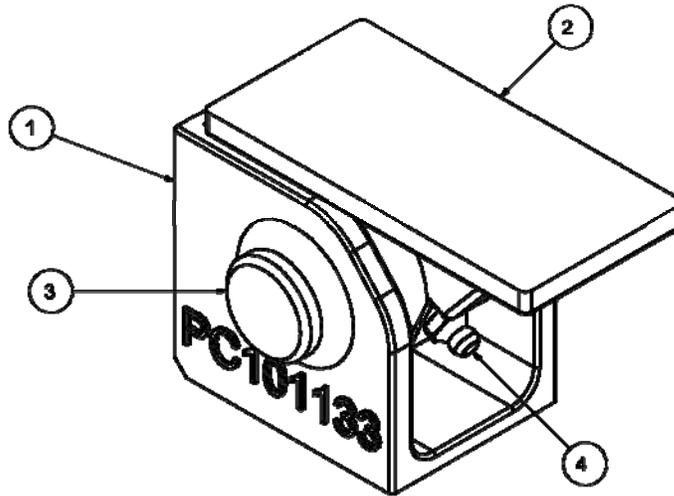
Back View

CS412T Parts List



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	W12439	WELDMENT CS412T HOIST
2	2	W12451	WELDMENT, UPPER LIFT ARM, CS412T
3	1	102-411-A1	HEX BOLT, 1/2 x 2 1/2
4	1	162-10-S	1/2" LOCK NUT
5	1	A21324	ASSEMBLY, 4-12 CYLINDER
6	2	PC12458	COLLAR, LIFT ARM 1-7/16"
7	2	P34	SET SCREW 3/8"-16 x 3/4" SQHD
8	1	P10100	SERIAL PLATE
9	4	PAAP43	RIVET, 1/8" CHERRY POP
10	1	SM12580	BOTTOM CYLINDER SHAFT, 412T
11	2	125-256	Pin - Cotter
12	2	W12582	WELDMENT, LOWER LIFT POINT 412T

CS412T Rear Hinge Assembly

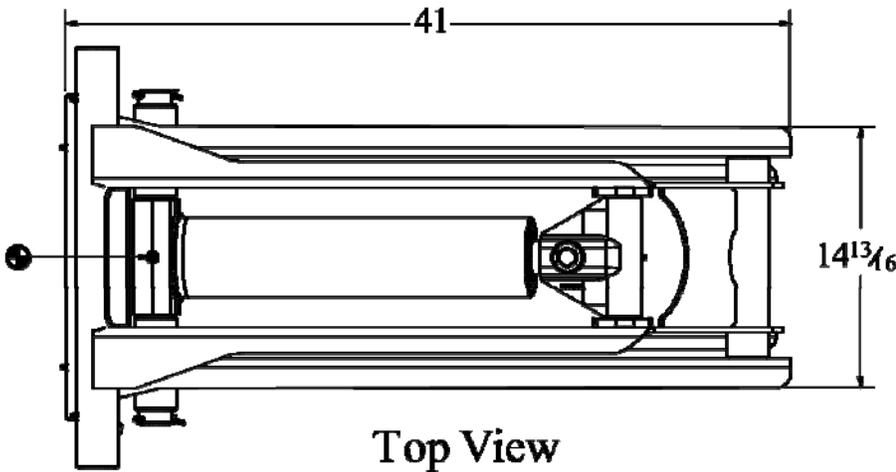


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	PC101133	REAR HINGE SUPPORT, 1"
2	1	PC101134	HINGE BLOCK, 1"
3	1	S13823	REAR HINGE PIN, 1"
4	1	P800	1/8" PIPE THREAD GREASE FITTING

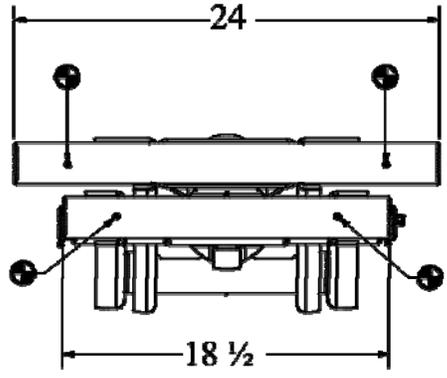
CS415T Capacities

CS415T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg.(76 Inches)	50 Deg. (69 Inches)
9	0	5.50	5.00
	12	7.10	6.40
	18	8.20	7.50
	24	9.90	9.00
10	0	4.90	4.50
	12	6.20	5.60
	18	7.10	6.40
	24	8.20	7.50
11	0	4.50	4.10
	12	5.50	5.00
	18	6.20	5.60
	24	7.10	6.40
12	0	4.10	3.70
	12	4.90	4.50
	18	5.50	5.00
	24	6.20	5.60

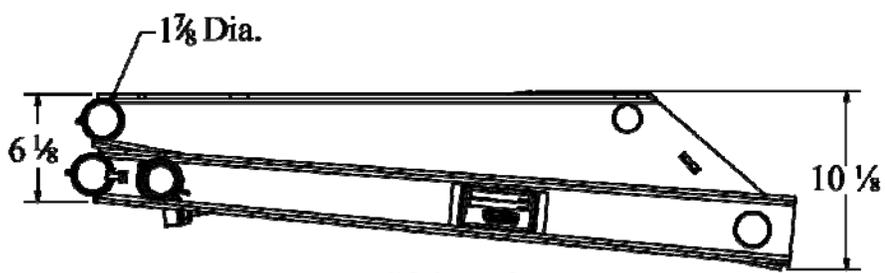
CS415T Dimensions



Top View

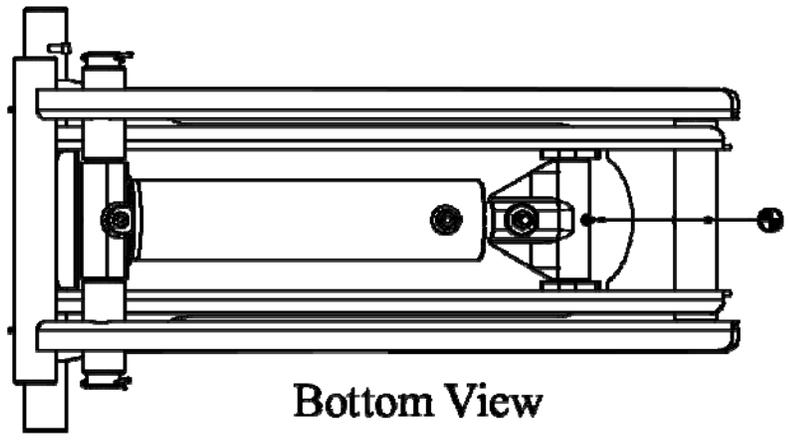


Front View

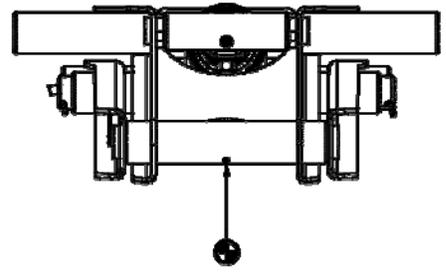


Side View

 Grease Fitting Locations

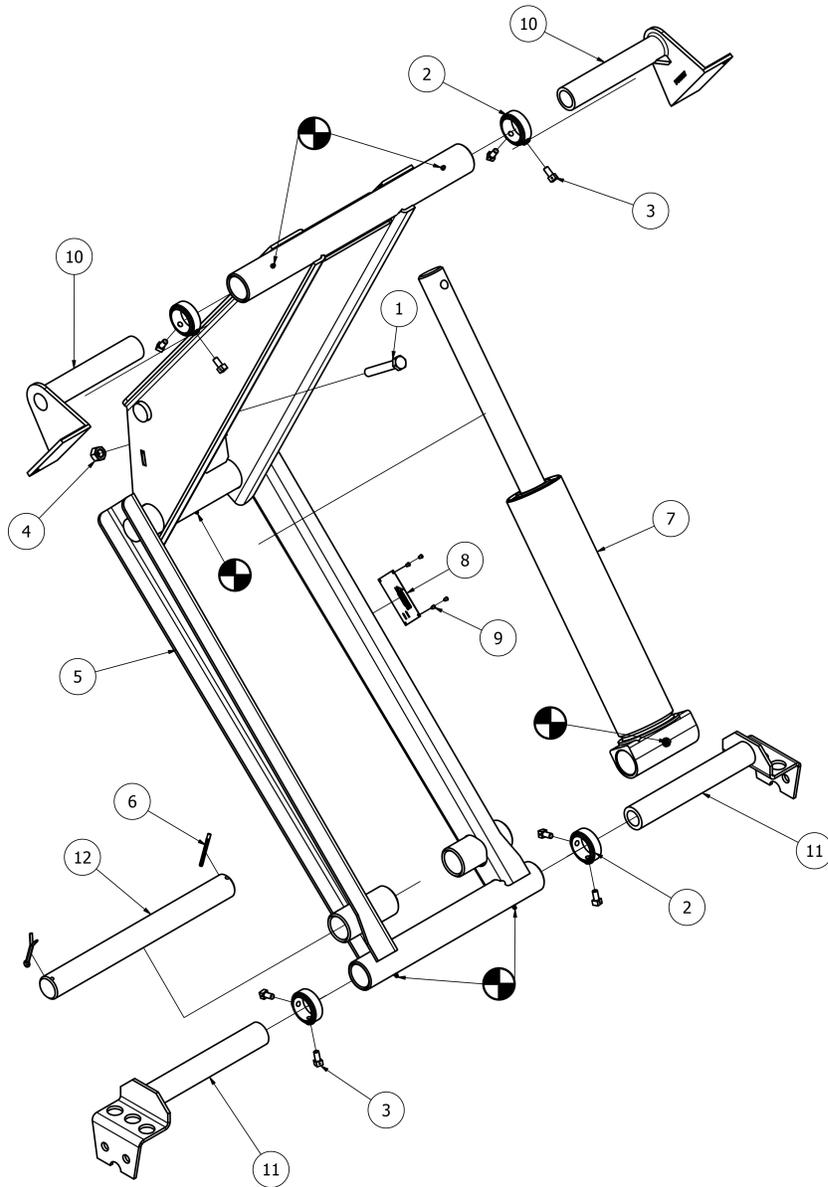


Bottom View



Back View

CS415T Parts List



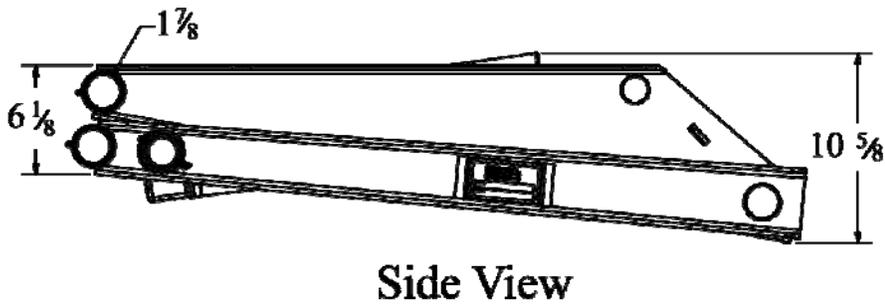
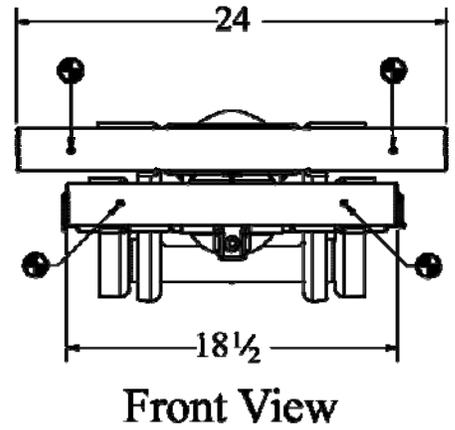
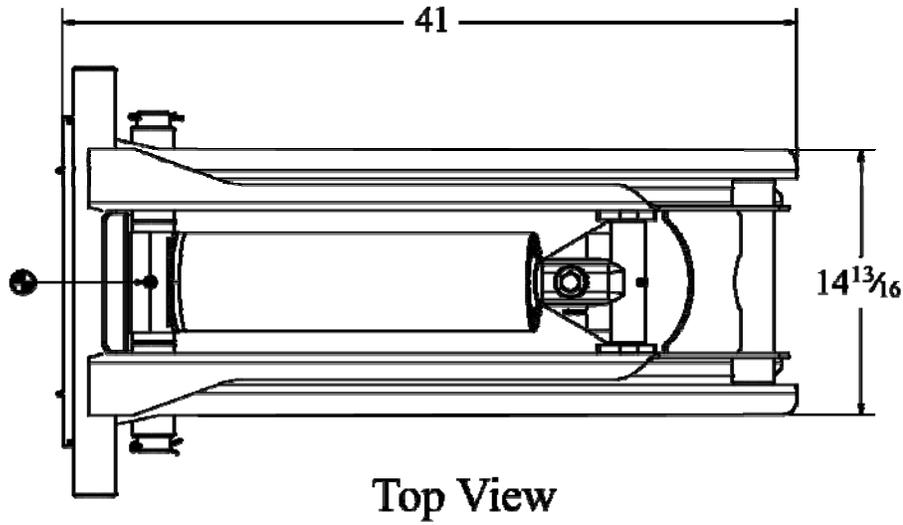
PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	102-617-L	Hex Cap Screw, 5/8 x 4, GR 9
2	4	PC12161	COLLAR, LIFT ARM 1-7/8"
3	8	P34	SET SCREW 3/8"-16 x 3/4" SQHD
4	1	143-7	5/8" NYLON LOCK NUT
5	1	W12334	SCISSOR HOIST WELDMENT, 415T/515T/615T
6	2	125-259	COTTER PIN, 1/4 x 2 1/2
7	1	A21321	ASSEMBLY, 415 DA CYLINDER
8	1	P10200	CHAMPION SERIAL PLATE
9	4	PAAP43	RIVET, 1/8" CHERRY POP
10	2	PC10627	UPPER LIFT ARM, 1-7/8"
11	2	W12352	1 7/8 LOWER LIFT ARM WELDMENT
12	1	PC12651	BOTTOM CYLINDER SHAFT, 415/515/615/615LS415T/515T/615T

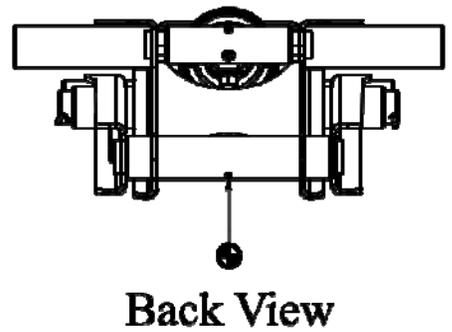
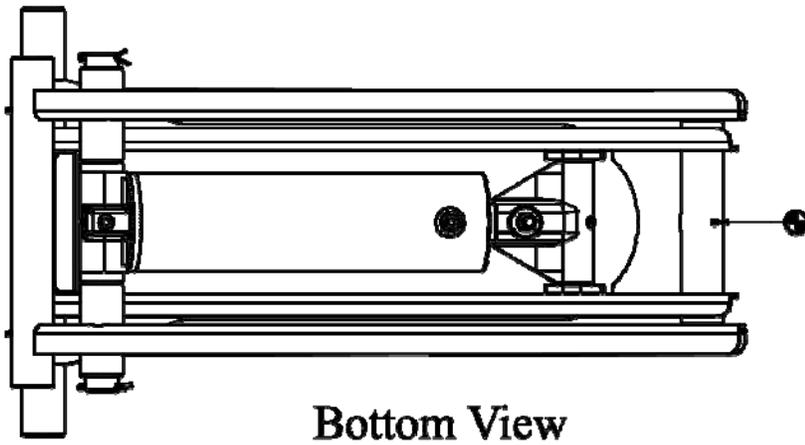
CS515T Capacities

CS515T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg.(76 Inches)	50 Deg. (69 Inches)
10	0	7.70	7.00
	12	9.70	8.80
	18	11.00	10.00
	24	12.90	11.70
11	0	7.00	6.40
	12	8.60	7.80
	18	9.70	8.80
	24	11.00	10.00
12	0	6.40	5.80
	12	7.70	7.00
	18	8.60	7.80
	24	9.70	8.80
13	0	5.90	5.40
	12	7.00	6.40
	18	7.70	7.00
	24	8.60	7.80
14	0	5.50	5.00
	12	6.40	5.80
	18	7.00	6.40
	24	7.70	7.00

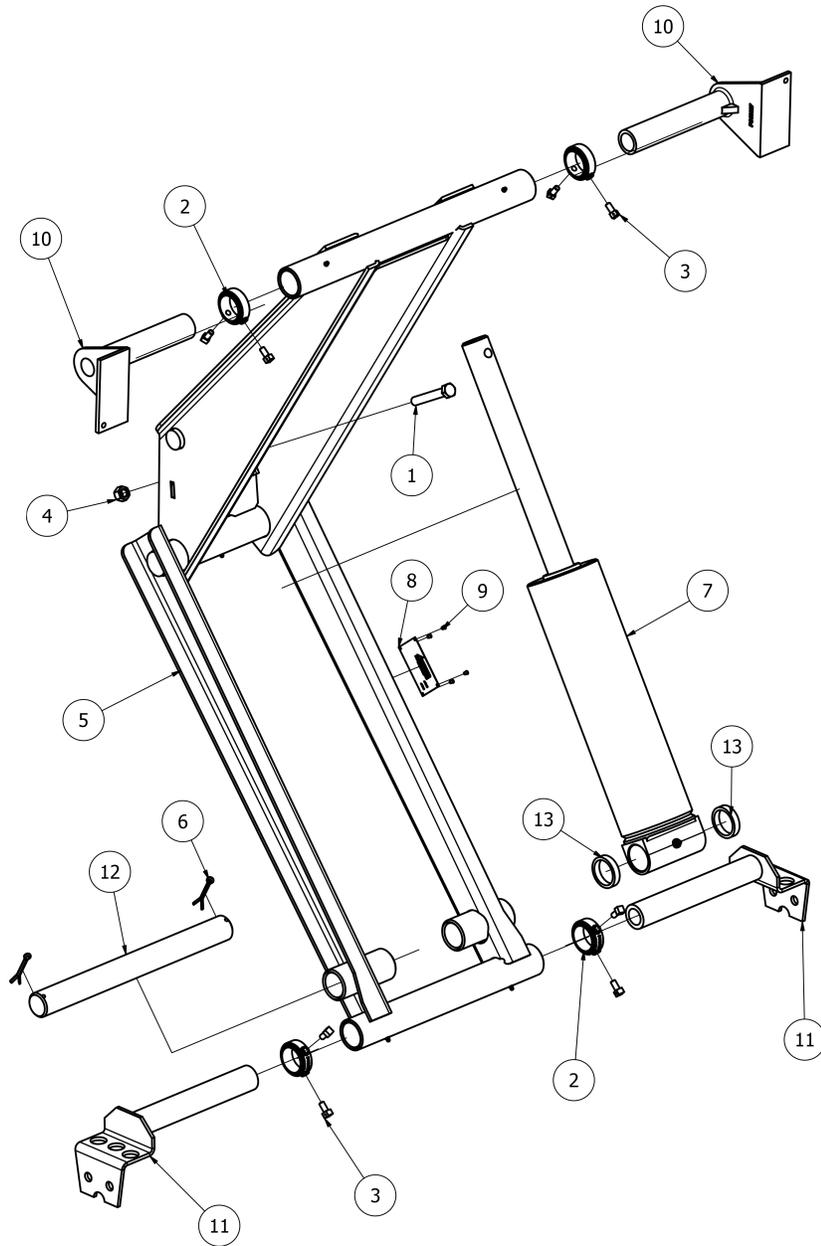
CS515T Dimensions



 Grease Fitting Locations



CS515T Parts List

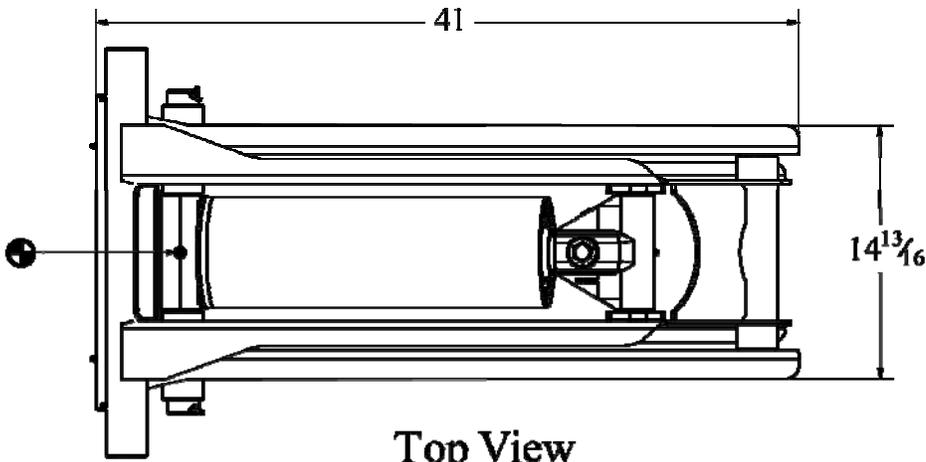


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	102-617-L	Hex Cap Screw, 5/8 x 4, GR 9
2	4	PC12161	COLLAR, LIFT ARM 1-7/8"
3	8	P34	SET SCREW 3/8"-16 x 3/4" SQHD
4	1	143-7	5/8" NYLON LOCK NUT
5	1	W12334	SCISSOR HOIST WELDMENT, 415T/515T/615T
6	2	125-259	COTTER PIN, 1/4 x 2 1/2
7	1	A21322	ASSEMBLY, 515 DA CYLINDER
8	1	P10200	CHAMPION SERIAL PLATE
9	4	PAAP43	RIVET, 1/8" CHERRY POP
10	2	PC10627	UPPER LIFT ARM, 1-7/8"
11	2	W12352	1 7/8 LOWER LIFT ARM WELDMENT, TRAILER HOIST TRUCK APPLICATION
12	1	PC12651	BOTTOM CYLINDER SHAFT, 415/515/615/615LS415T/515T/615T
13	2	PC12572	2" SPACER

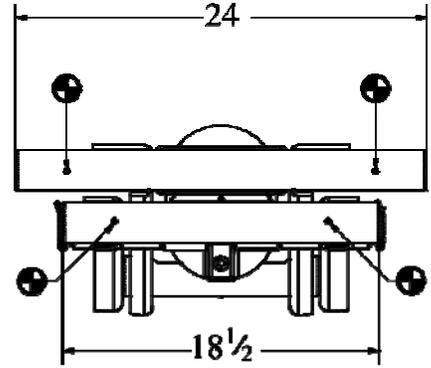
CS615T Capacities

CS615T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg.(76 Inches)	50 Deg. (69 Inches)
10	0	11.10	10.10
	12	13.90	12.60
	18	15.90	14.40
	24	18.50	16.80
11	0	10.10	9.20
	12	12.40	11.20
	18	13.90	12.60
	24	15.90	14.40
12	0	9.30	8.40
	12	11.10	10.10
	18	12.40	11.20
	24	13.90	12.60
13	0	8.60	7.80
	12	10.10	9.20
	18	11.10	10.10
	24	12.40	11.20
14	0	7.90	7.20
	12	9.30	8.40
	18	10.10	9.20
	24	11.10	10.10
15	0	7.40	6.70
	12	8.60	7.80
	18	9.30	8.40
	24	10.10	9.20
16	0	7.00	6.30
	12	7.90	7.20
	18	8.60	7.80
	24	9.30	8.40

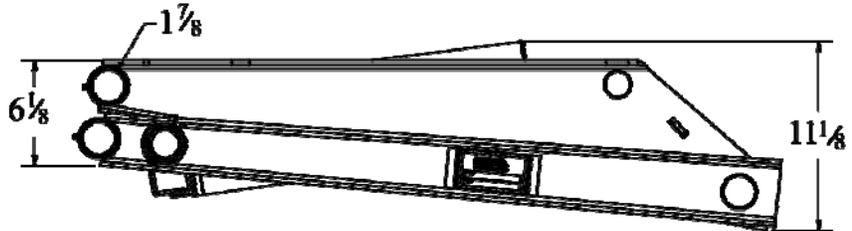
CS615T Dimensions



Top View

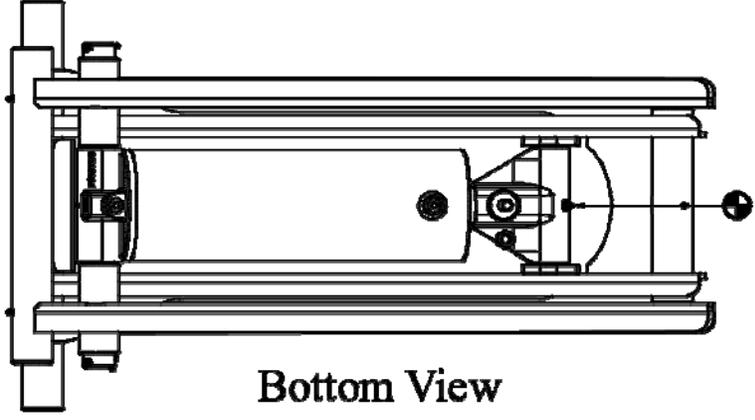


Front View

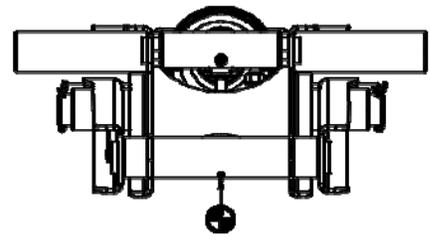


Side View

 Grease Fitting Locations

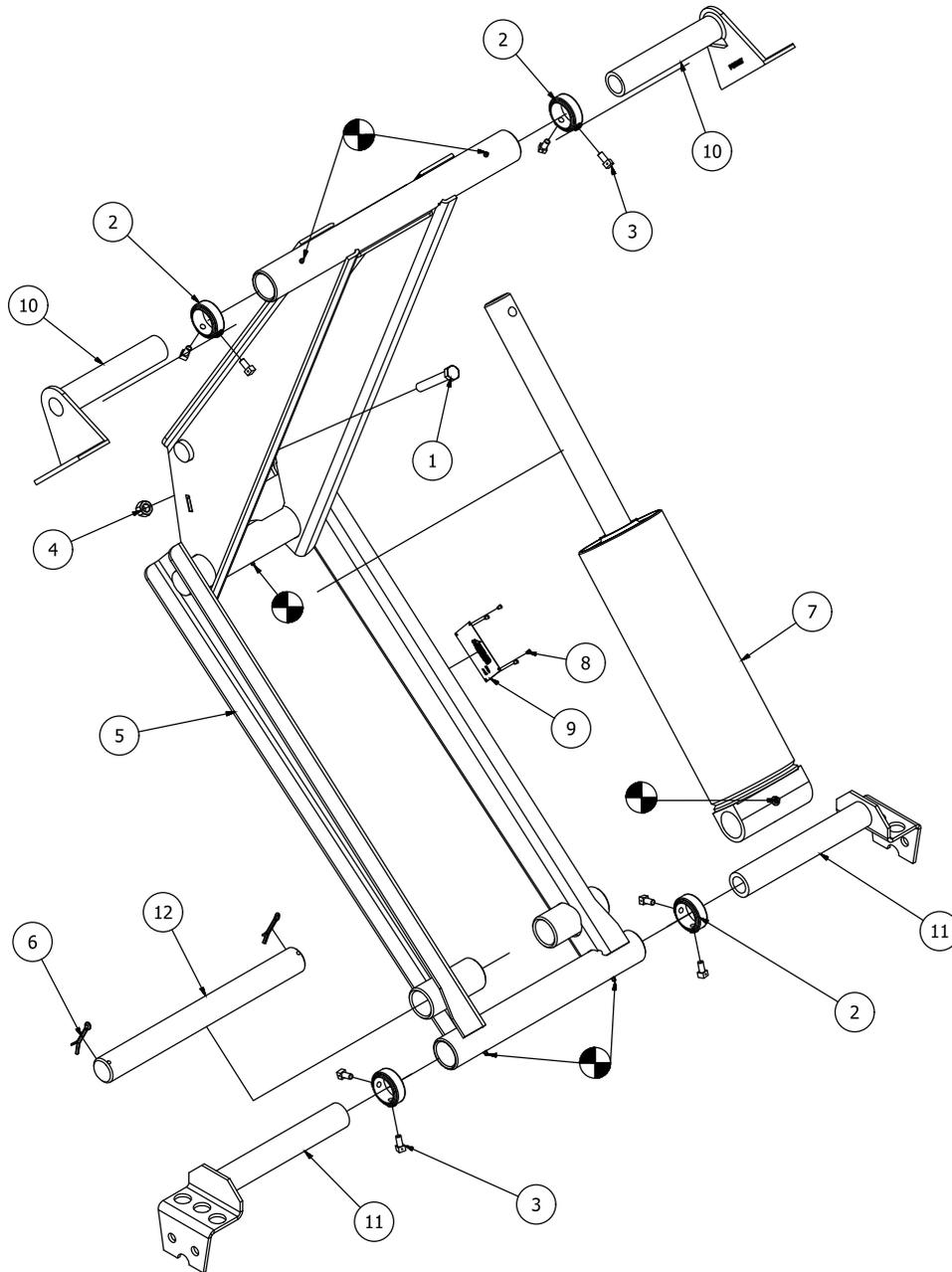


Bottom View



Back View

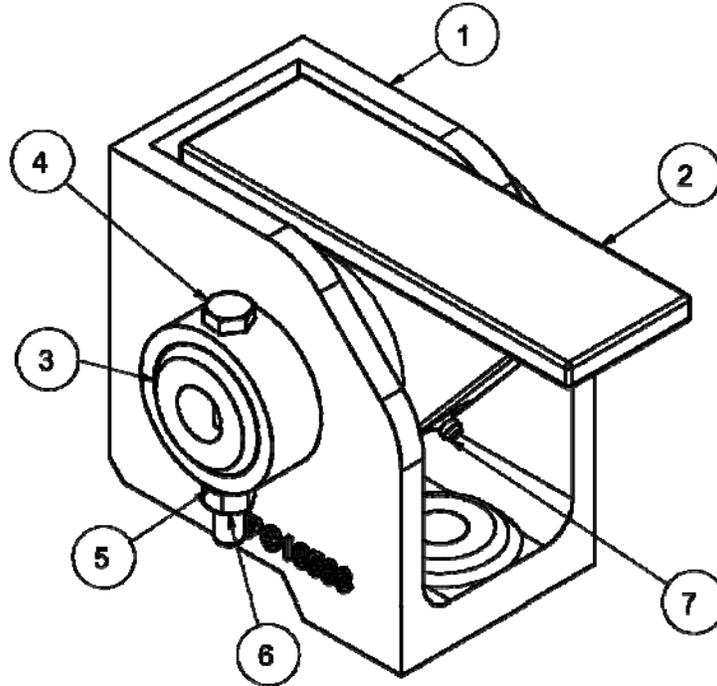
CS615T Parts List



PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	102-617-L	Hex Cap Screw, 5/8 x 4, GR 9
2	4	PC12161	COLLAR, LIFT ARM 1-7/8"
3	8	P34	SET SCREW 3/8"-16 x 3/4" SQHD
4	1	143-7	5/8" NYLON LOCK NUT
5	1	W12334	SCISSOR HOIST WELDMENT, 415T/515T/615T
6	2	125-259	COTTER PIN, 1/4 x 2 1/2
7	1	W21214	WELDMENT, 615 CYLINDER & CAP
8	4	PAAP43	RIVET, 1/8" CHERRY POP
9	1	P10200	CHAMPION SERIAL PLATE
10	2	PC10627	UPPER LIFT ARM, 1-7/8"
11	2	W12352	1 7/8 LOWER LIFT ARM WELDMENT, TRAILER HOIST TRUCK APPLICATION
12	1	PC12651	BOTTOM CYLINDER SHAFT, 415/515/615/615LS415T/515T/615T

CS415T/CS515T/CS615T Rear Hinge Assembly

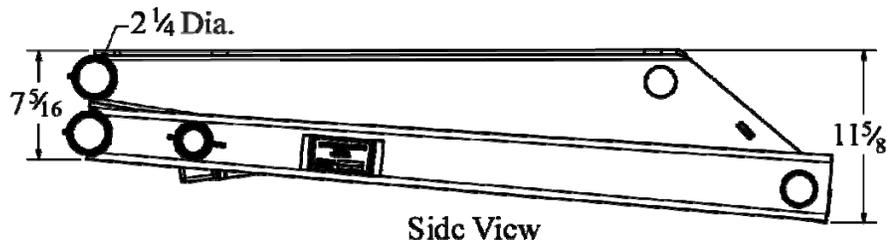
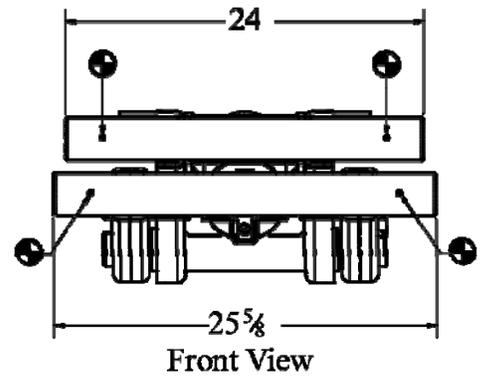
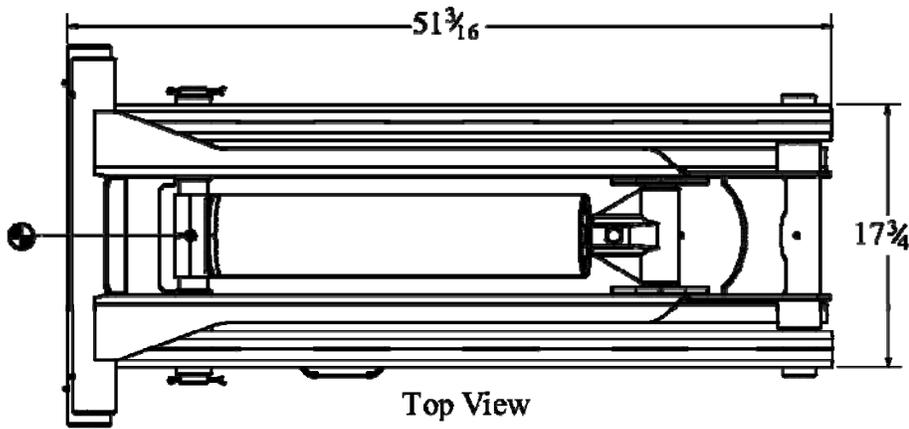


415T/515T/615T Rear Hinge Assembly - Parts List			
Item	Qty.	Part Number	Description
1	1	PC10583	Rear Hinge Block, 1-3/4"
2	1	PC10636	Hinge Flipper, 1-3/4"
3	1	PC10816	1-3/4" Rear Hinge Pin, Short Version
4	1	102-214	Hex Cap Screw, 3/8 X 3 1/4
5	1	118-3-A1	Lock Washer, 3/8
6	1	116-3-A1	Hex Nut, 3/8 UNC
7	1	P800	1/8" Pipe Thread Grease Fitting

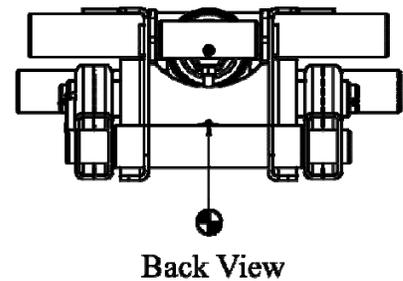
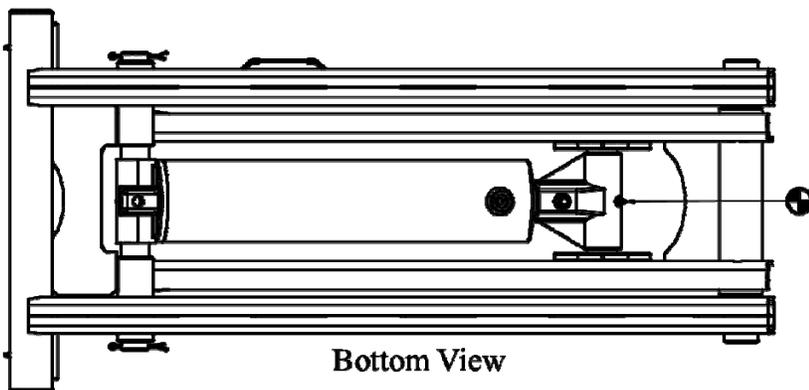
CS520T Capacities

CS520T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg. (105.5 Inches)	50 Deg. (95.5 Inches)
10	0	10.20	9.20
	12	12.80	11.60
	18		13.20
	24		15.40
11	0	9.30	8.40
	12	11.30	10.30
	18	12.80	11.60
	24	14.60	13.20
12	0	8.50	7.70
	12	10.20	9.20
	18	11.30	10.30
	24	12.80	11.60
13	0	7.90	7.10
	12	9.30	8.40
	18	10.20	9.20
	24	11.30	10.30
14	0	7.30	6.60
	12	8.50	7.70
	18	9.30	8.40
	24	10.20	9.20
15	0	6.80	6.20
	12	7.90	7.10
	18	8.50	7.70
	24	9.30	8.40
16	0	6.40	5.80
	12	7.30	6.60
	18	7.90	7.10
	24	8.50	7.70

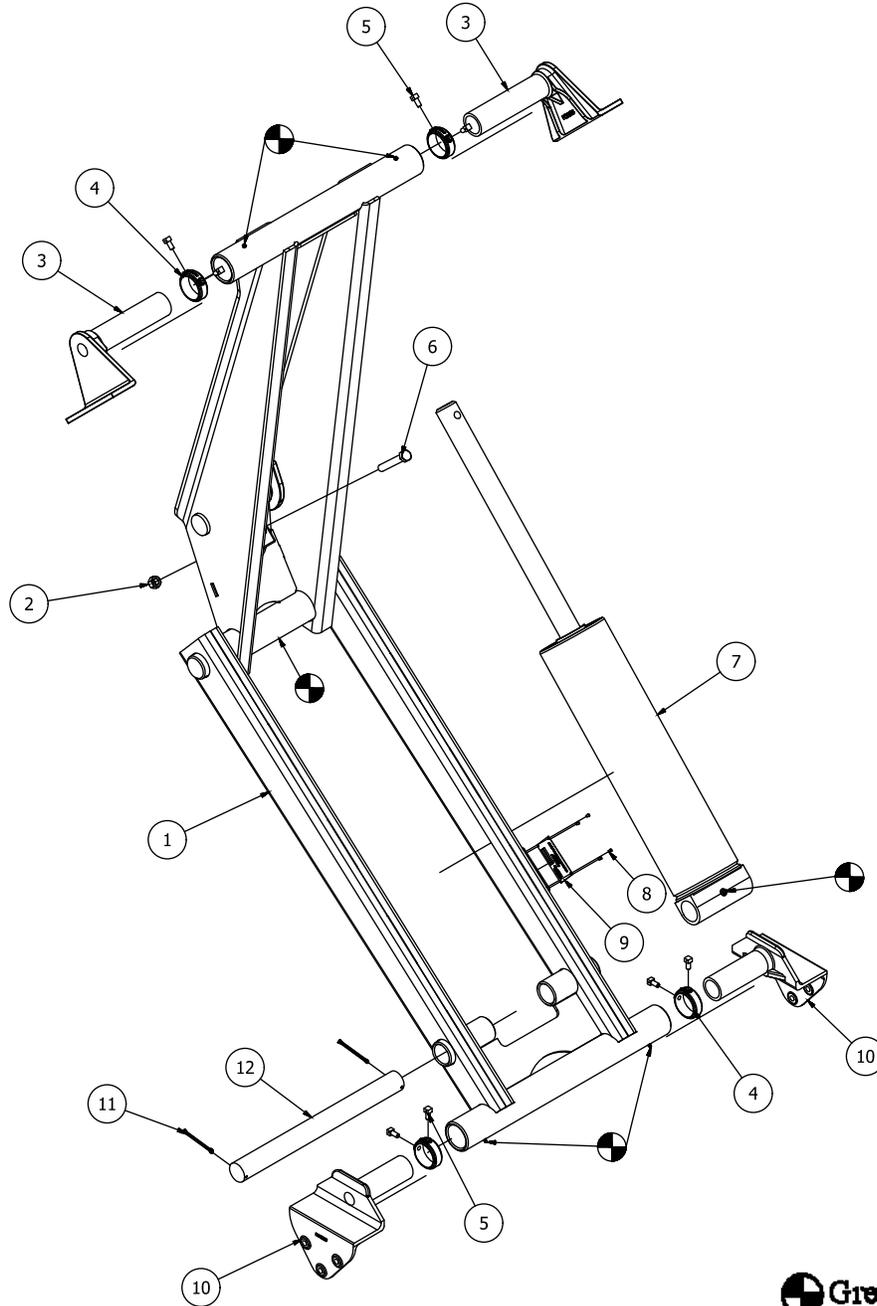
CS520T Dimensions



 Grease Fitting Locations



CS520T Parts List



 Grease Fitting Locations

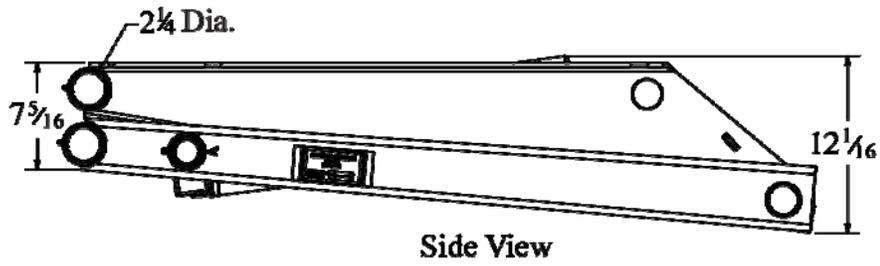
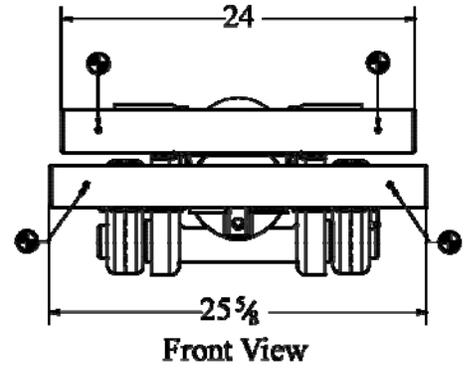
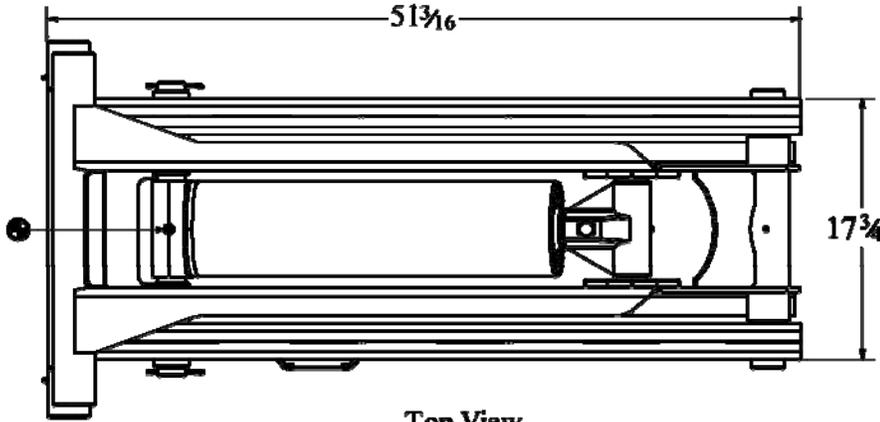
CS520T Parts List (refer to engineering drawing A12340)

Item	Qty.	Part Number	Description
1	1	102-617-A1	Hex Cap Screw, 5/8 x 4
2	2	125-257	Cotter Pin, 2"
3	1	162-10-S	Lock Nut, 1/2"
4	1	A21359	Cylinder Assembly, 520 DA
5	8	P34	Set Screw 3/8"-16 x 3/4" Square Head
6	4	PC12157	Set Collar for Upper Lift Arm 2-1/4"
7	1	PC12600	Cylinder Mount Shaft, 520T
8	1	W12335	Scissor Hoist Weldment, 520T
9	2	W13905	Lower Lift Arm Weldment, 2-1/4" 520T
10	2	W13922	Upper Lift Arm Weldment, 2-1/4" 520T
11	1	P10100	Serial Plate
12	4	PAAP43	Rivet, 1/8" Cherry Pop

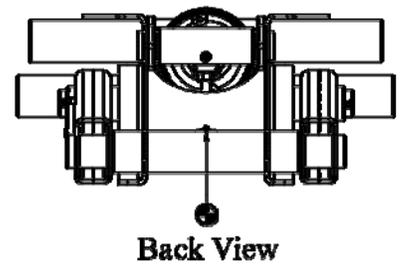
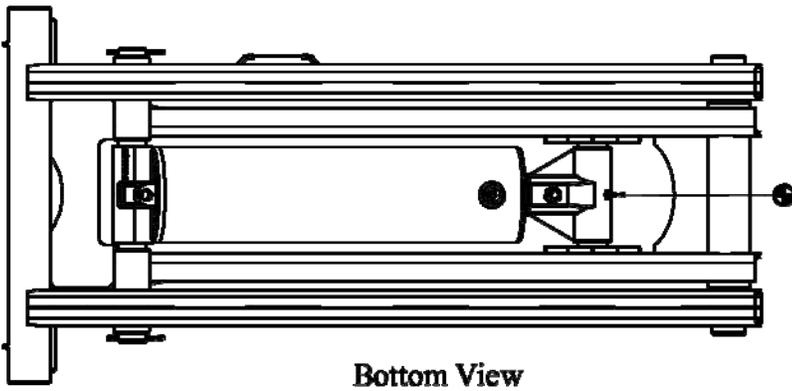
CS620T Capacities

CS620T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg.(105.5 Inches)	50 Deg. (95.5 Inches)
12	0	12.30	11.10
	12	14.70	13.30
	18	16.30	14.80
	24	18.40	16.60
13	0	11.30	10.20
	12	13.40	12.10
	18	14.70	13.30
	24	16.30	14.80
14	0	10.50	9.50
	12	12.30	11.10
	18	13.40	12.10
	24	14.70	13.30
15	0	9.80	8.90
	12	11.30	10.20
	18	12.30	11.10
	24	13.40	12.10
16	0	9.20	8.30
	12	10.50	9.50
	18	11.30	10.20
	24	12.30	11.10

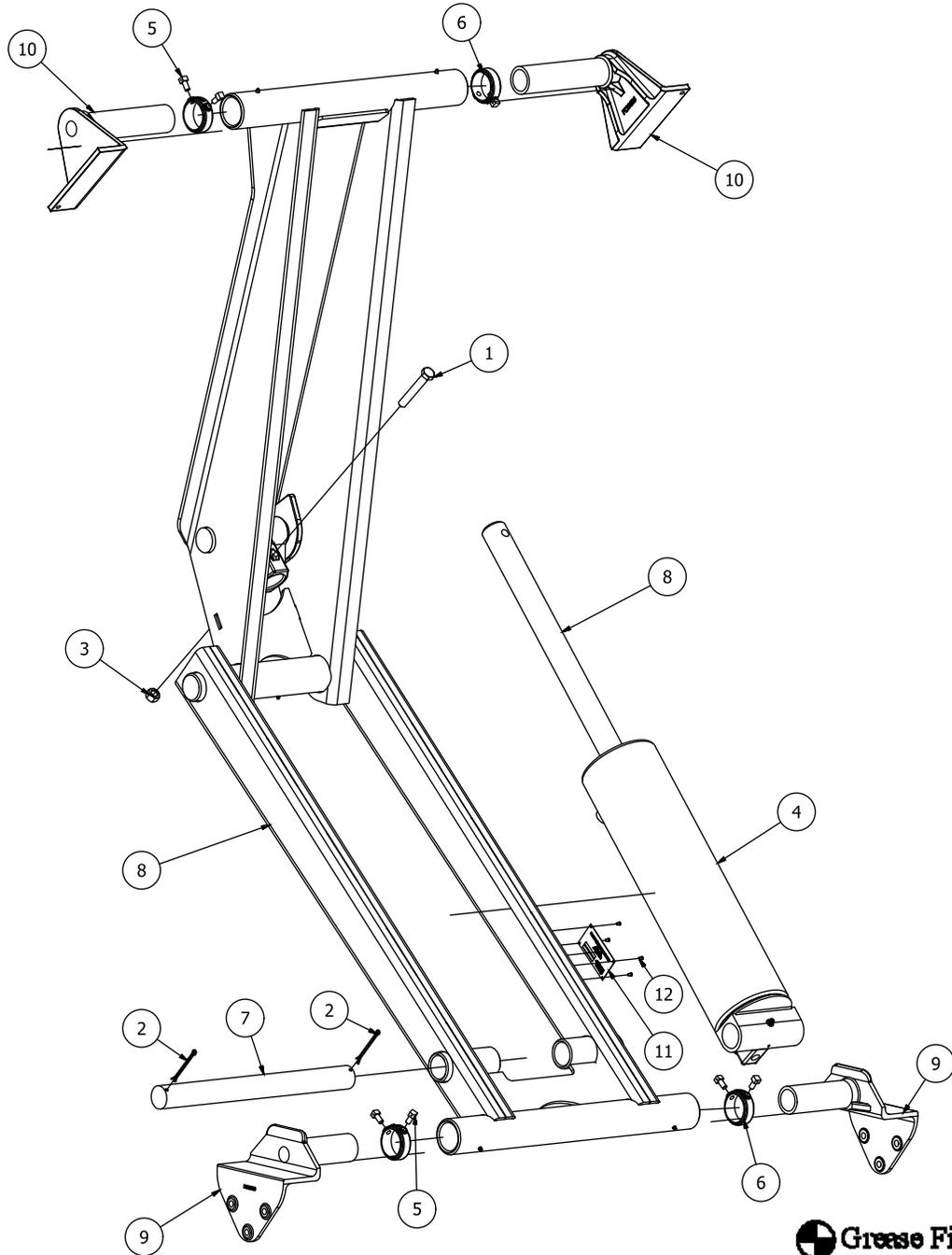
CS620T Dimensions



 Grease Fitting Locations



CS620T Parts List

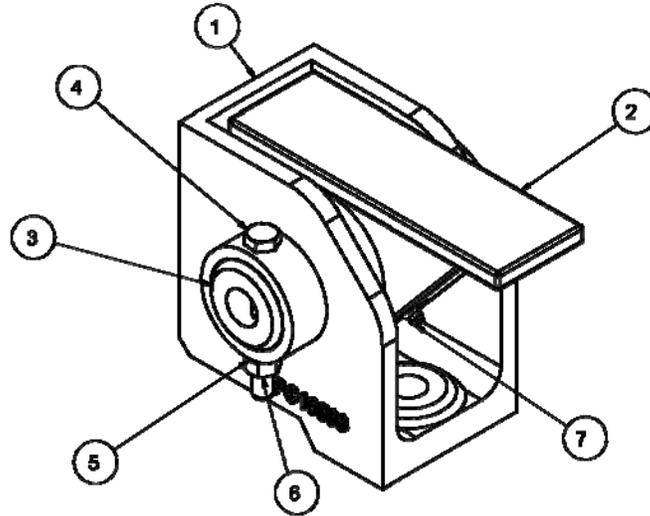


Grease Fitting Locations

CS620T Parts List (refer to engineering drawing A12341)

Item	Qty.	Part Number	Description
1	1	102-617-A1	Hex Cap Screw, 5/8 x 4
2	2	125-257	Cotter Pin, 2"
3	1	162-10-S	Lock Nut, 1/2"
4	1	A21328	Cylinder Assembly, 620 DA
5	8	P34	Set Screw 3/8"-16 x 3/4" Square Head
6	4	PC12157	Set Collar for Upper Lift Arm 2-1/4"
7	1	PC12600	Cylinder Mount Shaft, 620T
8	1	W12335	Scissor Hoist Weldment, 620T
9	2	W13905	Lower Lift Arm Weldment, 2-1/4" 620T
10	2	W13922	Upper Lift Arm Weldment, 2-1/4" 620T
11	1	P10100	Serial Plate
12	4	PAAP43	Rivet, 1/8" Cherry Pop

CS520T/CS620T Rear Hinge Assembly

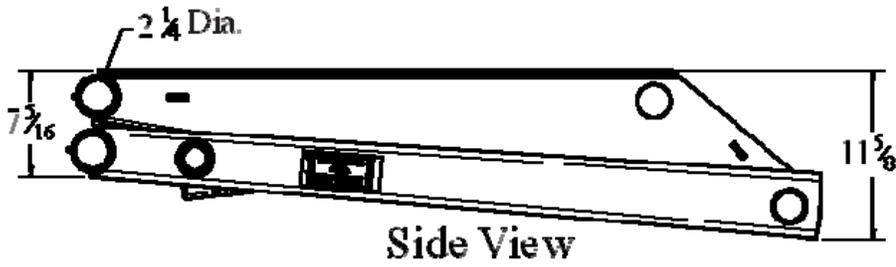
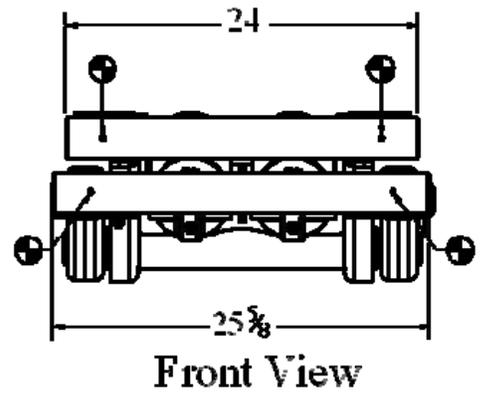
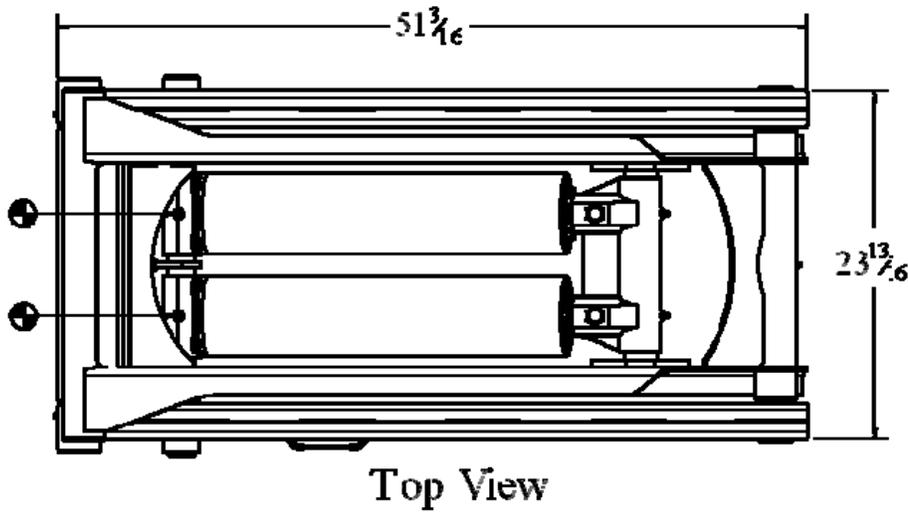


520T/620T REAR HINGE ASSEMBLY - PARTS LIST			
Item	Qty.	Part Number	Description
1	1	PC10583	Rear Hinge Block, 1-3/4"
2	1	PC10636	Hinge Flipper, 1-3/4"
3	1	PC10816	1-3/4" Rear Hinge Pin, Short Version
4	1	102-214	Hex Cap Screw, 3/8 X 3 1/4
5	1	118-3-A1	Lock Washer, 3/8
6	1	116-3-A1	Hex Nut, 3/8 UNC
7	1	P800	1/8" Pipe Thread Grease Fitting

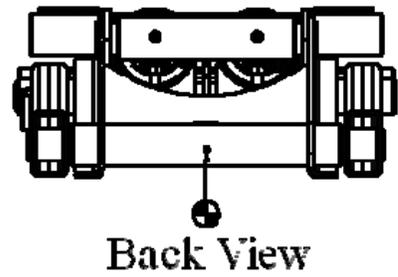
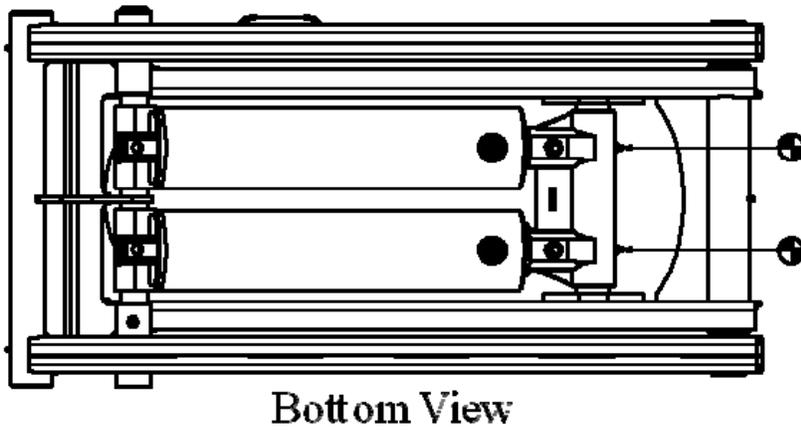
CS5520T Capacities

CS5520T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg.(105.5 Inches)	50 Deg. (95.5 Inches)
13	0	15.70	14.20
	12	18.60	16.80
	18	20.40	18.50
	24	22.70	20.50
14	0	14.60	13.20
	12	17.00	15.40
	18	18.60	16.80
	24	20.40	18.50
15	0	13.60	12.30
	12	15.70	14.20
	18	17.00	15.40
	24	18.60	16.80
16	0	12.80	11.60
	12	14.60	13.20
	18	15.70	14.20
	24	17.00	15.40
18	0	11.30	10.30
	12	12.80	11.60
	18	13.60	12.30
	24	14.60	13.20

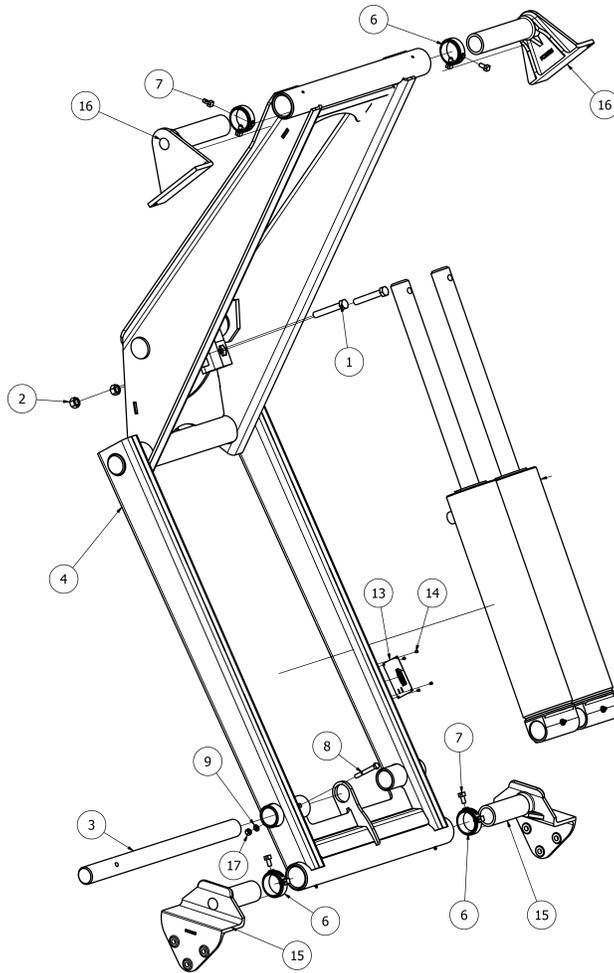
CS5520T Dimensions



 Grease Fitting Locations



CS5520T Parts List

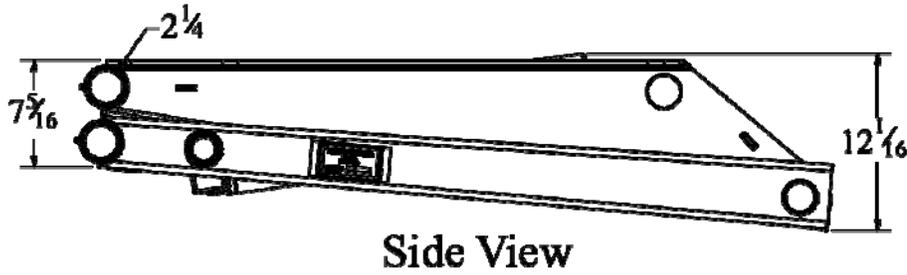
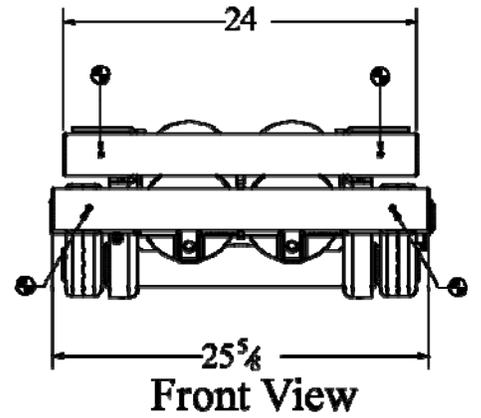
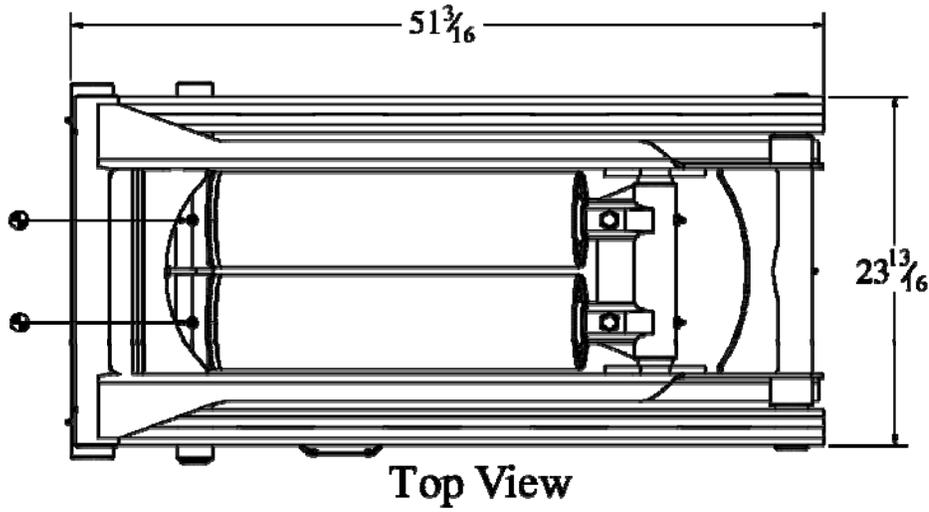


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	102-617-L	Hex Cap Screw, 5/8 x 4, GR 9
2	2	162-10-S	1/2" LOCK NUT
3	1	SM12058	CYLINDER MOUNT SHAFT, 6615/6620/5530/6630/5520T/6620T
4	1	W12336	WELDMENT, 5520T/6620T SCISSOR HOIST
5	2	M21015	HYDRAULIC CYLINDER SHAFT FOR 520/620
6	4	PC12157	SET COLLAR FOR 2-1/4" LIFT ARM
7	8	P34	SET SCREW 3/8"-16 x 3/4" SQHD
8	1	102-213-A1	HEX BOLT, 3/8 X 3 LG. GR 8
9	1	118-3-A1	Lock Washer, 3/8
10	2	W21250	WELDMENT, 520 DA CYLINDER
11	2	PC21143	5 INCH GLAND-2-1/2 INCH SHAFT
12	2	PC21123	5" PISTON
13	1	P10200	CHAMPION SERIAL PLATE
14	4	PAAP43	RIVET, 1/8" CHERRY POP
15	2	PC13285	LOWER LIFT ARM, 2 1/4"
16	2	PC10626	2-1/4" UPPER LIFT ARM
17	1	ANSI B18.2.2 - 3/8 - 16	Hex Nuts (Inch Series) Hex Nut

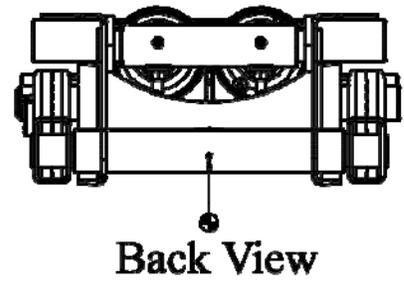
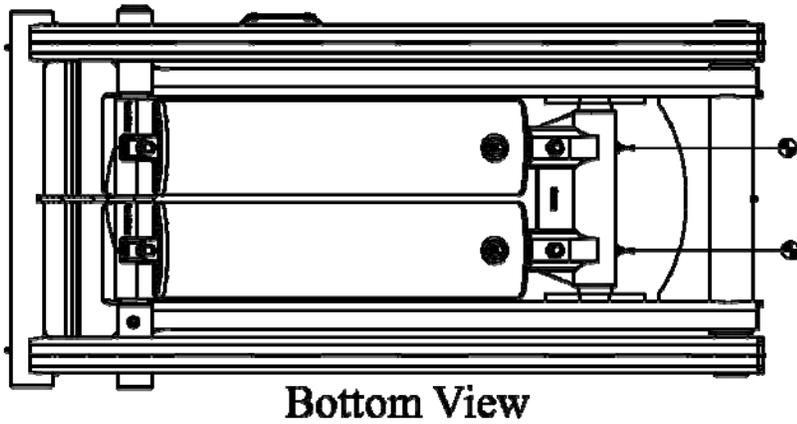
CS6620T Capacities

CS6620T Hoist Capacity (Tons)			
Body Length (Feet)	Overhang (Inches)	Dump Angle (Degrees) "G" Dimension (Inches)	
		45 Deg.(105.5 Inches)	50 Deg. (95.5 Inches)
10	0	29.40	26.60
	12	36.80	33.30
	18		38.00
	24		44.40
11	0	26.70	24.20
	12	32.70	29.60
	18	36.80	33.30
	24	42.00	38.00
12	0	24.50	22.20
	12	29.40	26.60
	18	32.70	29.60
	24	36.80	33.30
13	0	22.50	20.50
	12	26.70	24.20
	18	29.40	26.60
	24	32.70	29.60
14	0	21.00	19.00
	12	24.50	22.20
	18	26.70	24.20
	24	29.40	26.60
15	0	19.60	17.70
	12	22.60	20.50
	18	24.50	22.20
	24	26.70	24.20
16	0	18.40	16.60
	12	21.00	19.00
	18	22.60	20.50
	24	24.50	22.20
17	0	17.30	15.70
	12	19.60	17.70
	18	21.00	19.00
	24	22.60	20.50
18	0	16.30	14.80
	12	18.40	16.60
	18	19.60	17.70
	24	21.00	19.00

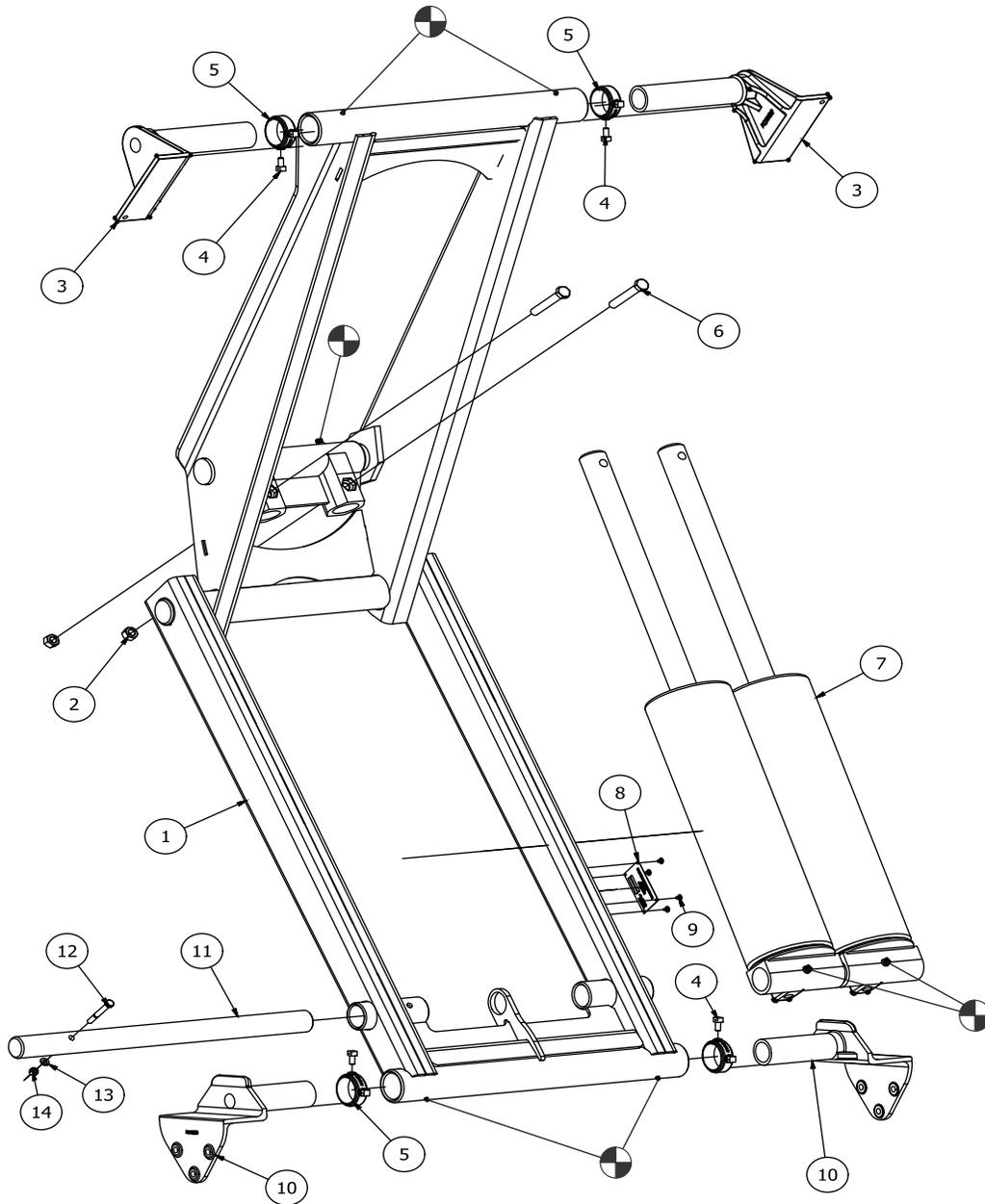
CS6620T Dimensions



 Grease Fitting Locations



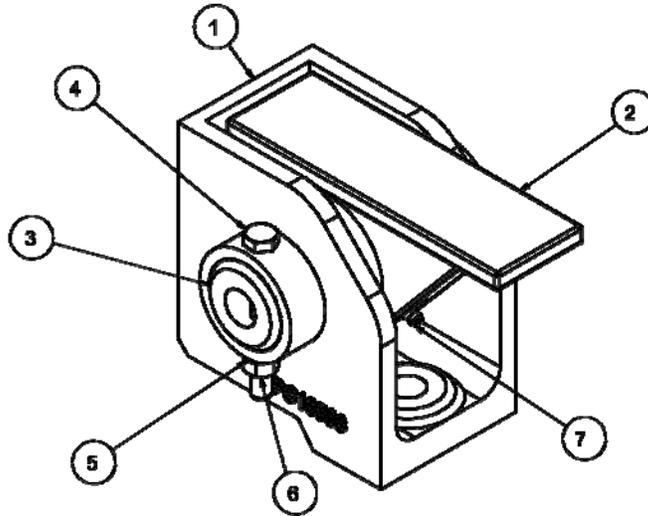
CS6620T Parts List



CS6620T Parts List (refer to engineering drawing A12679)

Item	Qty.	Part Number	Description
1	1	W12336	Scissor Hoist Weldment, 6620T
2	2	162-10-S	Lock Nut, 1/2"
3	2	PC10626	Upper Lift Arm 2-1/4", 6620T
4	8	P34	Set Screw 3/8"-16 x 3/4" Square Head
5	4	PC12157	Set Collar for 2-1/4" Lift Arm
6	2	102-617-L	Hex Cap Screw, 5/8 x 4, GR 9
7	2	A21328	Cylinder Assembly, 6620T DA
8	1	P10100	Serial Plate
9	4	PAAP43	Rivet, 1/8" Cherry Pop
10	2	PC13285	Lower Lift Arm 2-1/4", 6620T
11	1	SM12058	Cylinder Mount Shaft, 6620T
12	1	102-213-A1	Hex Bolt, 3/8" x 3" LG. GR 8
13	1	118-3-A1	Lock Washer. 3/8"
14	1	116-3-A1	Hex Nut, 3/8" UNC

CS5520T/CS6620T Rear Hinge Assembly



5520T/6620T REAR HINGE ASSEMBLY - PARTS LIST			
Item	Qty.	Part Number	Description
1	1	PC10583	Rear Hinge Block, 1-3/4"
2	1	PC10636	Hinge Flipper, 1-3/4"
3	1	PC10816	1-3/4" Rear Hinge Pin, Short Version
4	1	102-214	Hex Cap Screw, 3/8 X 3 1/4
5	1	118-3-A1	Lock Washer, 3/8
6	1	116-3-A1	Hex Nut, 3/8 UNC
7	1	P800	1/8" Pipe Thread Grease Fitting

WARRANTY

Champion Hoist and Equipment warrants these products for a period of 36 months from the date of sale to the customer.

This warranty provides that the equipment shall be free of defective materials and workmanship, or we will replace or repair any part that our inspection shows to be defective.

The hydraulic valve, pump, motor, hoses, and other purchased products are not manufactured or warranted by Champion Hoist and Equipment and are therefore covered by the warranties of the manufacturer of these products.

Any part shipped to the factory shall be prepaid, and will be returned collect. Champion Hoist and Equipment does not assume responsibility for shipping, labor or travel.

We reserve the right to make improvements to any of our product without notice or obligation regarding model previously sold.

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